TM 10-6630-247-13&P



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QUARTERS, DEPARTMENT OF THE ARMY 18 JANUARY 1994

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D. C., 7 May 1997

CHANGE

NO. 1

Operator's, Unit and Direct Support Maintenance Manual Including Repair Parts and Special Tools List

for

GROUND FUELS PETROLEUM TEST KIT MODEL PTK-200 NSN: 6630-00-310-8564 (EIC: FHN)

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2. Retain this sheet in front of manual for reference purposes.

TM 10-6630-247-13&P C1 By Order of the Secretary of the Army:'

Joel B. Hula

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WARNINGS

HEAVY EQUIPMENT HAZARD

Lifting or moving the Test Kit incorrectly can cause serious injury. Do not try to lift or move the test kit by yourself, get three assistants. Bend legs while lifting. Don't support heavy weight with your back.

FIRE HAZARD

Do not use near open flame or excessive heat. Death or personnel injury could occur due to exploding or burning fuel.

Do not allow smoking within 100 feet of fuel drum filling area. Death or personnel injury could occur due to exploding or burning fuel.

Do not allow fuel to come in contact with eyes or skin, Wear protective goggles. Fuels are toxic and can cause illness or death. If fuel contacts skin or eyes, flush and get medical attention immediately.

Do not spill fuel on clothing. Static electricity can ignite fuel and cause personnel injury or death. Remove clothing and wash affected area thoroughly and get medical attention immediately

Do not breathe fuel vapors. Fuel vapors are toxic and can cause serious illness or death. If dizziness occurs, leave area and get fresh air.

Do not allow smoking within 100 feet of the dispensing area. Post NO SMOKING signs around the area. Avoid getting fuel on the body or clothing. If clothing becomes saturated with fuel, remove the clothing immediately and wash body with hot soapy water and soak clothing in soapy water.

Avoid spillage of fuel. If spillage of fuel occurs, cover the area with dry soil to reduce the rate of vaporization,

Be certain a suitable fire extinguisher is present and that it is properly charged and positioned so as to be readily available in case of fire.

ELECTRICAL HAZARD

Use only grounded electrical power source. Do not use electrical cable if grounding lug has been removed.

To prevent serious electrical shock, do not operate electrical equipment from damp or wet soil

FIRST AID

For artificial respiration, refer to FM21-11.

TECHNICAL

NO. 10-6630-247-13&P

MANUAL HEADQUARTERS DEPARTMENT OF THE ARMY Washington, D. C. 18 January 1994

OPERATOR'S, UNIT AND DIRECT SUPPORT MAINTENANCE MANUAL INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST (RPSTL) for GROUND FUELS PETROLEUM TEST KIT MODEL PTK-200 NSN 6630-00-310-8564 (EIC: FHN)

(Current as of 3 October 1996)I

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes, or if you know of a way to improve these procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual directly to: Commander, US Army Aviation and Troop Command, ATTN: AMSAT-I-MP, 4300 Goodfellow Blvd., St. Louis, MO 63120-1798. You may also submit your recommended changes by E-mail directly to <mpnt%/oavma28. St-Louis-emh7.army.mil>. A reply will be furnished directly to you. Instructions for sending an electronic 2028 may be found at the back1 of this manual immediately preceding the hard copy 2028.

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TABLE OF CONTENTS

			PAGE
нои	V TO USE THIS	MANUAL	iii
CHA	PTER 1.	INTRODUCTION	
	Section I.	General Information	1-1
	Section II.	Equipment Description and Data	1-31
	Section III.	Principles of Operation	1-9
СНА	PTER 2.	OPERATING INSTRUCTIONS	
	Section I.	Description and Use of Operator's Controls and Indicators	2-1
	Section II.	Operator Preventive Maintenance Checks and Services (PMCS)	2-6
	Section III.	Operations Under Usual Conditions	2-13
	Section IV.	Operation Under Unusual Conditions	2-41
СНА	PTER 3.	OPERATOR MAINTENANCE INSTRUCTIONS	
	Section I.	Lubrication Instructions	3-1
	Section II.	Operator Troubleshooting	3-1
	Section III.	Operator Maintenance Procedures	3-4
СНА	PTER 4.	UNIT MAINTENANCE INSTRUCTIONS	
	Section I.	Repair Parts and Special Tools List	4-2
	Section II.	Service Upon Receipt	4-2

TABLE OF CONTENTS - cont

PAGE

CHAPTER 5. DIRECT SUPPORT MAINTENANCE

APPENDICES

Appendix A. Re	eferences
Appendix B.	Maintenance Allocation Chart
Appendix C.	Repair Partsand Special Tools List
Appendix D.	Componenti of End Item and Basic Issue Items List D-1
Appendix E.	Additional Authorization List
Appendix F.	Expendable/durable Supplies and Materials List
Appendix G.	Lubricating Instructions
Appendix H.	Illustrated List of Manufactured Items
Appendix I.	Torque Limits II-1
Appendix J.	Mandatory Replacement Parts J-1
Alphabetical I	ndex Index 1

HOW TO USE THIS MANUAL

Be sure to read all Warnings before using your equipment.

This manual contains operating and maintenance instructions for operation and maintenance of the Ground Fuels Petroleum Test Kit (Test Kit)

- Chapter 1- Introduces you to the equipment and gives you information such as weight, height, length, generally used abbreviations and information on how the system works. The chapter is preceded by a full page illustration of the equipment.
- Chapter 2- Provides information necessary to identify and use the equipment's operating controls. Operating instructions in this chapter tell you how to use the equipment in both usual and unusual weather conditions. In addition, preventive maintenance instructions provide information needed to inspect and service the Test Kit.
- Chapter 3- Provides troubleshooting and maintenance procedures needed by the Operator to identify and correct equipment malfunctions. Only tasks authorized by the MAC for operator repair are contained in this chapter.
- Chapter 4- Provides unit maintenance personnel with troubleshooting procedures for identifying equipment malfunctions and maintenance instructions for repairing defective equipment

Chapter 5- Provides direct support maintenance personnel with maintenance instructions for performing repairs on equipment as authorized by the maintenance allocation chart.

- Appendix A- Provides a list of frequently used forms and publications referenced or used in this manual.
- Appendix B The Maintenance allocation chart identifies repairable components and the maintenance level authorized to perform the repairs.

Appendix C - The Repair Parts and Special Tools List (RPSTL) contains illustrations and parts lists that are used to locate and identify replacement and repair parts.

- Appendix D Lists components that are not mounted on the equipment, but are required to make the unit functional. All components in the Components of End Item (COEI) and Basic Issue Items Lists (BII) are illustrated for easy identification.
- Appendix E Lists additional equipment authorized for your unit for use with the Test Kit, but are not supplied as part of system. This equipment list may include fire extinguishers, buckets, protective clothing etc.
- Appendix F Provides you with information about expendable supplies such as sealants, lubricants, chemicals etc. that are used when operating or maintaining the equipment.
- Appendix G Contains lubrication instructions that are required to keep the equipment in good working condition.

HOW TO USE THIS MANUAL - cont.

• Appendix H - Provides a list of items and instructions on how to make certain tools and devices required to perform some of the maintenance tasks contained in this manual.

Appendix I - Provides a table of torque values for various sizes of nuts and bolts.

• Appendix J - Lists parts that must be replaced when performing maintenance on components of the Test Kit. This list includes such things as gaskets, lockwashers and seals.

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Figure 1-0. Ground Fuels Petroleum Test Kit.

CHAPTER 1

INTRODUCTION

Sect/Para	Description	Page	
Section I	General Information	1-1	
1-1.	Scope	1-1	
1-2.	Maintenance Forms and Procedures	1-1	
1-3.	Corrosion Prevention and Control (CPC)	1-1	
1-4.	Destruction of Army Materiel to Prevent Enemy Use	1-2	
1-5.	Reporting of Equipment Improvement Recommendations (EIR)	1-2	
1-6.	Nomenclature Cross Reference List	1-2	
1-7.	List of Abbreviations	1-2	
1-8.	Glossary	1-2	
Section II.	Equipment Description	1-3	
1-9.	Equipment Characteristics and Features	1-3	
1-10.	Location and Description of Major Components	1-4	
1-11.	Equipment Data	1-7	
Section III.	Principles of Operation	1-9	
1-12.	System Technical Principles of Operation	1-9	

Section I. GENERAL INFORMATION

1-1. SCOPE.

This manual contains Operating instructions, Unit and Direct Support maintenance instructions required to operate and maintain the Ground Fuels Petroleum Test Kit (Test Kit), Model PTK-200.

1-2. MAINTENANCE FORMS AND PROCEDURES.

Department of the Army forms and procedures used for equipment maintenance will be those prescribed by DA Pam 738-750 (The Army Maintenance Management System (TAMMS).

1-3. CORROSION PREVENTION AND CONTROL.

- a. Corrosion Prevention and Control (CPC) of Army Materiel is a continuing concern. It is important that any corrosion problems with this item be reported so that the problem can be corrected and improvements can be made to prevent the problem in future items.
- b. While corrosion is typically associated with rusting of metals, it can also include deterioration of other materials, such as rubber and plastic. Unusual cracking, softening, swelling or breaking of the materials may be a corrosion problem.
- c. If a corrosion problem is identified, it can be reported using Standard Form 368, Product Quality Deficiency Report. Using key words such as "rust", "deterioration", or "cracking" will insure that the information is identified as a CPC problem. The form should be submitted to the address specified in DA Pam 738-750.

1-4. DESTRUCTION OF ARMY MATERIEL TO PREVENT ENEMY USE.

Methods and procedures for destruction of Army materiel to prevent enemy use are covered in TM 750-244-3.

1-5. REPORTING EQUIPMENT IMPROVEMENT RECOMMENDATIONS (EIRs).

If your Test Kit needs improvement, let us know. Send us an EIR. You, the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design or performance. Put it on an SF 368 (Quality Deficiency Report), Mail it to us at: Commander, U.S. Army Aviation and Troop Command, ATTN: AMSAT-I-MDO, 4300 Goodfellow Boulevard, St. Louis, MO 63120-1798. Well send you a reply.

1-6. NOMENCLATURE CROSS REFERENCE LIST.

Common Name Test Kit

1-7. LIST OF ABBREVIATIONS.

Abbreviation K °F GFTK Gpm ASTM

1-8. GLOSSARY.

Term Ambient Official Nomenclature Test Kit, Ground Fuels, Petroleum

Nomenclature Kilo (Thousand) Degrees Fahrenheit Ground Fuels Test Kit Gallons Per Minute American Society for Testing and Materials

Description Outside or surrounding air

Section II. EQUIPMENT DESCRIPTION

1-9. EQUIPMENT CHARACTERISTICS, CAPABILITIES AND FEATURES.

- a. <u>Characteristics.</u>
 - (1) All test equipment and accessories are stowed in one self-contained cabinet.
 - (2) Folding cabinet top and legs.
 - (3) Retractable lifting handles.
 - (4) Adaptable to meet varying mission and site requirements.
 - (5) Easily transportable. Assembled test kit can be lifted by four personnel and maybe transported by truck or airlifted.
- b. <u>Capabilities and Features.</u>
 - (1) Can be setup and ready for operation in about 30 minutes.
 - (2) Can perform flash point testing of fuel oils, lube oils, suspensions of solids and other liquids per ASTM D-93.
 - (3) Can perform distillation of natural gasolines, motor gasolines, aviation gasolines, aviation turbine fuels, napthas and kerosenes in accordance with ASTM D-86.

1-10. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS.

Refer to figure 1-1.

- a. <u>Cabinet (1)</u>. The metal cabinet provides storage for all the fuel kit components. Two hinged doors open to provide access to the cabinet interior. The hinged cabinet top unfolds to provide additional work space during setup and operation of test equipment.
- b. <u>Len Supports (2)</u>. Two folding leg supports are located under the cabinet. The supports are unfolded during use and folded during storage.
- c. <u>Distillation Unit</u> (3). The distillation unit consists of an electrical heater, heat shield, condenser and condenser stand. The unit must be assembled before use and disassembled for storage.
- d. <u>Flash Point Tester</u> (4). The flash point tester is stored in the cabinet and consists of an electrical heater, dome, tubing and related valves and couplings.
- e. <u>Oil Drum Thief (Fuel Sampler)</u> (5). The fuel sampler is a two piece graduated cylinder stored in the cabinet behind the distillation unit. During use, the two halves of the drum thief are assembled and lowered into a fuel storage tank or facility.

1-10. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS - cont.

- f. <u>Slow Speed Stirrer</u> (6). The slow speed stirrer consists of an electric motor, spindle, pulley and cord. An adapter clamp and spring-type belt are supplied with each motor. The stirrer is installed on the flash point tester during use.
- g. <u>Cork Borer Set</u> (7). The cork borer set consists of 15 tube-type hole cutters of various sizes. The borers are used to cut holes in cork material. The corks are then used to connect various flasks and tubes for assembly of distillation equipment.
- h. <u>Flashlight (8)</u>. Two cell, battery operated flashlight provides lighting for night operations and is stowed in the cabinet.
- i. <u>Graduated Cylinders (9)</u>. Various sizes of cylinders are supplied in the test kit to aid in measuring, mixing and handling of fuel samples.
- j. <u>Swabs (10)</u>. Flexible metal swabs are supplied for cleaning the test instruments and equipment.
- k. <u>Propane Cylinder (11)</u>. The propane cylinder is connected to the flash point tester during use. The cylinder provides propane gas needed for conducting flash point tests. When not in use, the cylinder is stored in the cabinet.
- 1. <u>Jars</u> (12). Two jars are supplied in the test kit to aid in measuring, mixing and handling of fuel samples. When not in use, jars are stowed in the cabinet.
- m. <u>Thermometers (13)</u>. Twelve thermometers are supplied with the test kit to measure temperatures of test samples during the testing process. All thermometers are stowed inside the left door of the cabinet.
- n. <u>Brushes</u> (14). Three brushes are supplied for cleaning the test instruments and equipment.
- o. <u>Bung Wrench</u> (15), The bung wrench is stowed on the back wall of the cabinet and is used to remove plugs, covers and lids from fuel barrels and cans.
- p. <u>Power Cable</u> (16). The electrical power cable is 25 feet long and contains three receptacles. The cable distributes power from the power source to the test kit.
- q. <u>Loading Plan</u> (17). A card showing the placement of each test kit component in the cabinet. The loading plan is used to aid packing the test kit and is attached by a small chain.
- r. <u>Distillation Flasks</u> (18). Four distillation flasks are supplied with the Test Kit and are used during distillation testing. All flasks are stowed in the left cabinet door.
- s. <u>Stop Watch</u> (19). The stop watch is stowed in the left cabinet door and is used to time various phases of the testing process,

Refer to figure 1 -2.

t. Sampling and Gaging Kit. The sampling and gaging kit is stowed on the lower left side of the cabinet. It is used to collect fuel samples. The kit consist of an API gravity computer, a cupcase thermometer, a hydrometer cylinder, gasoline indicating paste, innage tape, a weighted beaker sampler, and standard hydrometers.



Figure 1-1. Ground Fuel Petroleum Test Kit (Sheet 1 of 2).

1-10. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS - cont.



Figure 1-1. Ground Fuel Petroleum Test Kit (Sheet 2 of 2).



Figure 1-2 Sampling and Gaging Kit

1-11. EQUIPMENT DATA (Refer to Table 1-1).

Table 1-1. Equipment Data

Weight: 175 pounds Full 241 pounds Length: 37 inches Folded 37 inches Unfolded 76 inches Width 20.5 inches Height 36.5 inches (Legs Extended) 36.5 inches (Legs Retracted) 24.5 inches DISTILLATION UNIT 20 Vac Voltage 120 Vac Heater Range 0 to 750 Watts Condenser Capacity 1.25 gal FLASH POINT TESTER 120 Vac Voltage 120 Vac Hertz 50/60 Armer 6.3	CABINET	
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Amag 6.2	Hertz	50/60
Ainps	Amps	6.3
Heater Range	Haster Dange	0 to 750 Watta

Section III. PRINCIPLES OF OPERATION

1-12. SYSTEM TECHNICAL PRINCIPLES OF OPERATION.

- a. <u>General</u>, The Ground Fuels Petroleum Test Kit described in this manual is designed to be a selfcontained petroleum testing apparatus capable of performing fuel sampling, flashpoint testing and distillation testing of various ground fuels. Your mission requirements will determine the type of tests that must be performed based on the types of fuel available. All testing must be performed in accordance with the applicable ASTMS.
- b. <u>Cabinet.</u> When packed for shipment, the test kit cabinet provides storage and protection for all the test kit components. When opened for use, the cabinet top unfolds to provide additional workspace.
- c. <u>Distillation Unit</u>, The distillation unit is operated by applying heat to a specific quantity of fuel and measuring the rate of evaporation and vapor condensation.

The fuel sample in the distillation flask is heated by the electrically powered variable heat source. As the fuel sample is heated and begins to boil, vapors given off by the fuel are directed from the flask into the condenser assembly,

The condenser assembly is filled with a cooling agent (ice water) that surrounds the vapor tube carrying fuel vapors from the distillation flask. The reduced surface temperature of the vapor tube causes the evaporated fuel to condense and flow down to a graduated flask positioned on the outside of the condenser.

The time required for the fuel to evaporate and condense is measured and recorded, then compared to the standards identified in the applicable ASTM fort he type of fuel being tested.

d. <u>Flash Point Tester</u>. The flash point tester is used to determine the lowest temperature at which a particular fuel vapor will ignite when exposed to an open flame.

A fuel sample is placed in the flash cup. The slow speed stirrer is connected to and drives the internal paddles which stirs the fuel sample.

The flash cup is heated by an electrically powered variable heat source until a vapor is formed above the fuel sample. An external flame is then introduced into the fuel vapor and the temperature at which the fuel vapor ignites is recorded. This ignition temperature is then compared to the applicable ASTM for the type of fuel being tested.

CHAPTER 2

OPERATING INSTRUCTIONS

Sect/Para	Description	Page
Section I.	Description and Use of Operator's Controls and Indicators	. 2-1
2-1.	Cabinet Controls	2-2
2-2.	Distillation Unit Controls and Indicators	2-3
2-3.	Flash Point Tester and Slow Speed Stirrer Controls and Indicators	. 2-4
Section II.	Operator's Preventive Maintenance Checks and Services(PMCS)	. 2-6
2-4.	General	2-6
2-5.	PMCS Procedures	2-6
2-6.	Operator Preventive Maintenance Checks and Services	. 2-8
Section III.	Operation Under Usual Conditions	. 2-13
2-7.	Assembly and Preparation for Use	2-13
2-8.	Initial Adjustment	2-26
2-9.	Operating Procedures	. 2 26
2-10.	Decals and Data Plate	. 2-27
2-11.	Operating Auxiliary Equipment	. 2-28
2-12.	Preparation for Movement	. 2-28
Section IV.	Operation Under Unusual Conditions	. 2-41
2-13.	Operation in Extreme Cold	2-41
2-14.	Operation in Extreme Heat	2-41
2-15.	Operationin Dusty or Sandy Areas	, 2-41
2-16.	Operation in Salt Water Areas	. 2-42
2-17.	Decontamination Procedures	. 2-42

Section I. DESCRIPTION AND USE OF OPERATOR'S CONTROLS AND INDICATORS

This section provides the operator with information needed to locate, identify, and use the controls and indicators of the Ground Fuels Petroleum Test Kit.

2-1. CABINET CONTROLS.

Leg Supports (1)

Two folding leg supports hold the cabinet at operating height and provide a stable platform for the cabinet. Extensions on each leg allow the cabinet to be leveled when operating on an uneven surface.

Door Lock (2)

The door lock is located on the right cabinet door and is used to secure the cabinet doors in the closed position.

Quick Release Pins (3) Two quick release pins secure the leg supports up against the cabinet base when legs are folded, Depressing button on top of pin releases internal ball locks permitting removal of pin.

Lift Handles (4)

Two stowable lift handles are located under the cabinet frame. When the cabinet is being lifted or moved by personnel, the handles are extended to provided additional lifting capability. When not in use, the handles are pushed back into the stowed position.

Brace Releases (5)

A brace release is located on each leg brace. Depressing the brace release unlocks the brace and permits folding of the leg brace and leg support.



Figure 2-1. Cabinet Controls and Indicators.

2-2. DISTILLATION UNIT CONTROLS AND INDICATORS.

Thermometer (1)

Indicates temperature of test sample in the distillation flask.

Drain Valve (2)

A hand operated drain valve is located on the bottom of the condenser assembly. The purpose of the valve is to drain coolant from the condenser tank. Turning the control handle in line with the valve body opens the valve. Turning the control handle out from the valve body closes the valve.

Heater Control Knob (3)

The distillation unit heater is operated by a control knob mounted on the face of the heater. Turning the knob to the right increases heater output, turning the knob to left decreases output. Heater output ranges from 0 to 750 watts. Indicator marks on the control knob reflect the percentage of heater output. For example, turning control knob to 50 means that heater output is 50% of capacity, or 375 watts.



Figure 2-2. Distillation Unit Controls and Indicators.

TM 10-6630-247-13&P

2-3. FLASH POINT TESTER CONTROLS AND INDICATORS.

Shutter Operating Knob (1)

Spring loaded knob opens shutter and lowers test flame into test cup. Turn knob right to open shutter release knob to close.

Flame Exposure Knob (2) Controls size of test flame. Turn knob left to enlarge flame; right to reduce flame.

Slow Speed Stirrer Power Switch (3) The slow speed stirrer is controlled by a rocker type switch installed in the power cord. Depressing the ON side of the switch starts the slow speed stirrer; depressing the OFF side of the switch stops the stirrer,

Heater Control Knob (4)

The flash point tester heater is operated by a control knob mounted on the face of the heater. Turning the knob to the right increases heater output, turning the knob to left decreases output. Heater output ranges from O to 750 watts. Indicator marks on the control knob reflect the percentage of heater output. For example, turning control knob to 50 means that heater output is 50% of capacity, or 375 watts.

Propane Control Valve (5) Controls flow of gas from propane cylinder to flash point tester. Turn valve to left to open valve; right to close.

Gas Line Needle Valve (6)

Controls gas flow from propane supply tank to flame exposure device. Turn needle valve right to close; left to open.

2-3. FLASH POINT TESTER CONTROLS AND INDICATORS - cont.



Figure 2-3. Flash Point Tester Controls and Indicators.

Section II. OPERATOR PREVENTIVE MAINTENANCE CHECKS AND SERVICES (PMCS)

2-4. GENERAL.

Preventive Maintenance Checks and Services (PMCS) provides a means of systematically inspecting and servicing the equipment to keep it in good operating condition and to prevent breakdowns. As the operator of the Test Kit, your mission is to:

- a. Be sure to perform your PMCS each time you operate the test kit. Always do your PMCS in the same order, so it gets to be a habit. Once you've had some practice, you'll quickly spot anything wrong,
- b. Do your BEFORE (B) PMCS just before you operate the equipment. Pay attention to <u>WARNINGS</u>, CAUTIONS and NOTES.
- c. Do your DURING (D) PMCS while you operate the equipment. During operation means to monitor the equipment and its related components while it is actually being operated. Pay attention to <u>WARNINGS</u>, CAUTIONS and NOTES.
- d. Do your AFTER (A) PMCS right after operating the equipment. Pay attention to <u>WARNINGS</u>, CAUTIONS and NOTES.
- e. Use DA Form 2404 (Equipment Inspection and Maintenance Worksheet) to record any faults that you discover before, during, or after operation, unless you can fix them. You DO NOT need to record faults that you fix.
- f. Be prepared to assist unit maintenance when required.
- g. When a check and service procedure is required for both WEEKLY and BEFORE intervals, it is not necessary to do the procedure twice if the equipment is operated during the weekly period.

2-5. PMCS PROCEDURES (Refer to figure 2-7).

- a. Your Preventive Maintenance Checks and Services, Table 2-1, lists inspections and care required to keep your equipment in good operating condition. It is setup so you can make BEFORE (B) OPERATION checks as you walk around the equipment.
- b. The "INTERVAL" column of Table 2-1 tells you when to do a certain check or service,
- c. The "LOCATION, ITEM TO CHECK/SERVICE" column of Table 2-1 tells you the name of the item to be checked or serviced and where the item is located.
- d. The "PROCEDURE" column of Table 2-1 tells you how to do required checks and services. Carefully follow these instructions. If you do not have tools, or if the procedure requires it, notify your supervisor.

2-5. PMCS PROCEDURES - cont.

NOTE

Term "ready/available" and "mission capable" refer to the same status: Equipment is on hand and ready to perform its combat missions. (See DA Pam 738-750).

- e. The "EQUIPMENT IS NOT READY/AVAILABLE IF:" column in Table 2-1 tells you when your equipment is not mission capable and why the system cannot be used.
- f. If the equipment does not perform as required, refer to Chapter 3, Section H, Troubleshooting.
- g. If anything looks wrong and you can't fix it, write it on your DA Form 2404. IMMEDIATELY, report it to your supervisor.
- h. Keep the equipment clean. Remove dirt, sand and debris from all Test Kit components. Use soap and water to remove dirt where possible.
- i Bolts, nuts and screws. Check them for obvious looseness, missing, bent or broken condition of all hardware. If you find a bolt, nut or screw you think is loose, tighten it or report it to your supervisor.
- j. When you check for "operating condition", look at the component to see if it's serviceable.



Figure 2-7. PMCS Routing Diagram.

2-6 ERATOR PREVENTIVE MAINTENANCE CHECKS AND SERVICES (Refer To Table 2-1).

Table 2-1. Operator Preventive Maintenance Checks and Services for PTK-200.

NOTE

If the equipment must be kept in continuous operation, do only the procedures that can be done without disturbing operation. Make complete checks and services when the equipment is shut down.

Item No.	Interval	Location Item to Check/Service	Procedure	Not Fully Mission Capable If:
		<u>Ground Fuels</u> <u>Petroleum</u> <u>Test Kit</u>		
1	Before	Flash Point Tester	a. Inspect for cracked or deteriorated tubing.	Tubing broken.
			b. Inspect operating (shutter) mechanism for bent, cracked, worn or damaged components. Check operation of shutter control knob.	Shutter will not open or close.
			c. Inspect heater and slow speed stirrer for worn, cut or damaged power cable.	Power cables cut worn or frayed.
			d. Inpect heater for damaged or missing control knob and bent, dented or or cracked housing.	Heater damaged.

Item No.	Interval	Location Item to Check/Service	Procedure	Not Fully Mission Capable If:
2	Before	Distillation Unit		
			a. Inspect heater for damaged or missing control knob, and bent, dented or broken housing.	Control knob broken, housing damaged.
			b. Inspect heater for worn, cut or damaged power cable.	Power cable damaged.
			c. Inspect heat shield for bent, damaged or corroded panels.	Heat shield not serviceable.
			d. Inspect condenser support for bent or broken frame components and loose or missing hardware.	Support damaged or defective.
			e. Inspect condenser assembly for cracks and dents.	Condenser cracked.
			f. Inspect condenser assembly piping for loose, damaged or missing components.	Piping loose or damaged.

Table 2-1. Operator Preventive Maintenance Checks and Services for Model PTK-200 - cont.

TM 10-6630-247-13&P

Item No.	Interval	Location Item to Check/Service	Procedure	Not Fully Mission Capable If:
3	Before	Leg Supports	Inspect legs and braces for cracks, bends, broken welds, and loose or missing hardware.	Legs or braces cracked or defective.
4	Before	Cabinet	a. Inspect for dents,corrosion, stuck or damaged hinges, and loose, stuck or damaged door handles.	Cabinet or doors bent or unserviceable.
			b. Inspect cabinet interior for cracked, broken, or missing glassware and kit components.	Not enough glassware to perform mission.
		ß		

Table 2-1. Operator Preventive Maintenance Checks and Services for Model PTK-200 - cont.

Item No.	Interval	Location Item to Check/Service	Procedure	Not Fully Mission Capable If:
5	During	Flash Point Tester	Check heater and slow speed stirrer for proper operation.	Heater will not heat. Stirrer stuck or jammed.
6	During	Distillation Unit	Check heater for proper operation.	Heater will not heat.
7	During	Leg Supports	Check that braces are securely locked.	
8	During	Cabinet	Make sure workspace on top of cabinet is supported by cabinet doors.	
9	After	Flash Point Tester	Inspect heater and shutter mechanism for damage.	Heater or shutter mechanism damaged.
10	After	Distillation Unit	Inspect heater and condenser assembly for damage.	Heater or condenser damaged.
11	After	Cabinet	Inspect outside of cabinet for loose or missing hardware.	Leg support hardware missing.

Table 2-1. Operator Preventive Maintenance Checks and Services for Model PTK-200 - cont.

Section III. OPERATION UNDER USUAL CONDITIONS

2-7. ASSEMBLY AND PREPARATION FOR USE.

- a. <u>Site Selection</u>. Site selection must consider availability of electrical power and access to fuel storage facilities. The test kit should be setup in a tent or shelter to protect test equipment and fuel samples from wind, dust, rain, or snow. The site should be as level and dry as possible.
- b. <u>Setup Cabinet Assembly.</u> Refer to figure 2-5.
 - (1) Pull out carrying handles (1) from both sides of cabinet (2).
 - (2) Remove detent pins (3) securing legs (4) to cabinet (2).

WARNING

The test kit is heavy and can be difficult to handle. Four personnel are required to lift and transport the test kit to prevent injury to personnel and damage to the equipment. A fifth person is required to lower the legs of the cabinet while cabinet is held up off ground.

(3) Using four personnel, lift cabinet (2) off ground.

WARNING

To prevent injury to personnel and damage to the equipment, leg braces must be locked in the down position before releasing weight of cabinet onto legs. Cabinet may fall if braces are not securely locked.

- (4) Pull legs (4) down from cabinet (2) until fully extended. Make sure braces (5) are straight and securely locked.
- (5) Unlock barrel bolts (6) and adjust leveling legs (7) up or down as required to level cabinet. Lock barrel bolts into leveling legs when adjustment is complete. Lower cabinet (2) to ground.
- (6) Unlock right door handle (8). Fully open left and right doors (9 and 10).
- (7) Unfasten table top latch (11).
- (8) Unfold left table top (12) down onto left door (10).
- (9) Unfold right table top (13) down onto right door (9).

2-7. ASSEMBLY AND PREPARATION FOR USE - cont.





Figure 2-5. Cabinet Assembly Setup (Sheet 1 of 2).


Figure 2-5. Cabinet Assembly Setup (Sheet 2 of 2).

c. <u>Loading Plan.</u> Refer to figure 2-6. The loading plan supplied with the Test Kit indicates the location of all stowed components in the cabinet. Refer to the loading plan to find the components needed to setup and assemble the equipment.



d. <u>Setup Flash Point Tester.</u> Refer to figure 2-7.

NOTE

Flash point tester refractory (heating element) is flush with top of heater housing. If refractory is not flush, distillation unit heater and flash point tester heater may have been switched.

- (1) Refer to loading plan (figure 2-6) and remove flash point tester components from cabinet (1).
- (2) Close gas line needle valve (2).
- (3) Unfasten latch (3) and lower access panel (4).
- (4) If removed, close valve (5) by turning knob fully clockwise (to the right).
- (5) If removed, install valve (5) on propane cylinder (6).
- (6) Push one end of rubber tubing (7) onto cylinder valve (5). Push other end of tubing onto gas line fitting (8) on flash point tester (9).
- (7) Loosen screw (10) and reposition cup holder (11) out away from dome (12). Retighten screw.
- (8) Connect electrical cable (13) to power source.
- (9) Connect electrical cord (14) to electrical cable (13).



Figure 2-7. Flash Point Tester Setup

(10) Install slow speed stirrer as follows: Refer to figure 2-8.

- (a) Place clamp (1) through mounting hole in bottom of slow speed stirrer (2).
- (b) Position slow speed stirrer (2) and clamp (1) on support rod (3).

NOTE

Adjust position of slow speed stirrer as required to maintain correct alinement and fit of belt with pulleys.

- (c) Align top pulley (4) on slow speed stirrer (2) with pulley (5) on cover assembly (6), then tighten clamp (1).
- (d) Install belt (7) between pulleys (4 and 5)"
- (e) Connect electrical cord (8) to power cable (9).



Figure 2-8. Slow Speed Stirrer.

e. <u>Setup Distillation Unit</u>.

Assemble Heater. Refer to figure 2-9.

NOTE

Distillation unit refractory is recessed into heater housing. If refractory is not recessed, flash point tester and distillation unit heaters may have been switched.

- (1) Refer to loading plan (figure 2-6) and remove distillation unit components from cabinet.
- (2) Separate all components to aid assembly.
- (3) Install two dovetail clamps (1 and 2) on back of heater (3).
- (4) Screw rod (4) into stand (5).
- (5) Position heater (3) on rod (4). Tighten upper dovetail clamp (1), then lower dovetail clamp (2) to secure heater on rod.
- (6) Place clay refractor (6) on top of heater (3) with concave surface facing up.
- (7) Install flask clamp (7) on rod (4).
- (8) Install flask holder (8) on flask clamp (7).

NOTE

Adjust flask holder and clamp as required to center flask on clay refractor.

(9) Place neck of flask (9) in flask holder (8). Position flask in holder so that bottom of flask is about 1/8-inch from concave surface of clay refractor (6), then tighten flask holder.



Figure 2-9. Distillation Unit Heater Setup.

Assemble Condenser Support. Refer to figure 2-10.

NOTE

Make sure all stowed components are removed from condenser before assembly.

(10) Unfold lower support (1).

(11) Remove two wingmuts (2) from upper support (3).

- (12) Position upper support (3) on lower support (1) and secure with two wingnuts (2).
- (13) Position condenser (4) on assembled support (5).
- (14) Place cover (6) on top of condenser (4).
- (15) Set drain valve (7) to close.



Figure 2-10. Condenser Support Setup

Connect Heater and Condenser. Refer to figure 2-11.

NOTE

Various sizes of corks are over packed with the test kit. Use the size cork that best fits your application.

- (16) Select a cork (1) from the test kit that will fit snugly into inlet tube (2) of condenser (3).
- (17) Using cork boring tool (4), cut hole through center of cork (l). Slide cork onto end of vapor tube (5).

NOTE

Heat shield must be positioned right-side-up with door at front of heater, as shown.

- (18) Lower heat shield (6) over flask (7) and heater (8). Position heat shield so that door (9) will provide access to heater control knob (10).
- (19) Move condenser (3) as needed to mate inlet tube (2) with vapor tube (5) on flask (7). Make sure cork (1) is properly seated and no gap is visible between mated components.
- (20) Slide adapter (11) onto outlet tube (12). Small end of cone goes on first.
- (21) Place cylinder cover (13) on end of outlet tube (12).
- (22) Position graduated cylinder (14) under outlet tube (12).
- (23) Pull down adapter (11) until cover (13) is pressed against top of graduated cylinder (14).
- (24) Select a cork (15) from the test kit that will fit snugly into top of flask (7).
- (25) Using cork boring tool (4), cut hole through center of cork (15) to fit thermometer (16) snugly,

NOTE

Temperature range of the thermometer and positioning of thermometer bulb in the flask will be determined by the ASTM for the type of fuel being tested.

- (26) Push thermometer (16) into cork (15).
- (27) Insert cork (15) and thermometer (16) into top of flask (7).
- (28) Connect electrical cord (17) to power cable (18).
- e. <u>Setup Fuel Sampling Equipment.</u> Refer to ASTM D1085.





Figure 2-11. Distillation Unit Heater and Condenser Setup.

2-8 INITIAL ADJUSTMENT.

- a. <u>Distillation Unit Adjustment</u>. Initial adjustment of the distillation unit must be performed as required by the applicable ASTM.
- b. F<u>lash Point Tester Adjustment.</u> Initial adjustment of the flash point tester must be performed as required by the applicable ASTM.

2-9. OPERATING PROCEDURES.

Operation of the test kit and its components is determined by the type of test being performed and the petroleum product being tested. Tests to determine product flash point will required use of the flash point tester. Tests to evaluate product distillation rates will require use of the distillation unit. Taking fuel samples will require use of the gaging and sampling kit. Setup and operation instructions for each specific test are contained in the American Society for Testing and Material (ASTM) standards supplied with the test kit. Refer to the following standards as applicable.

a. For procedures and test methods to perform distillation of petroleum products, refer to ASTM D 86.

b. For procedure and test methods to perform flash point testing of fuels, refer to ASTM D 93.

c. For procedure and test methods to perform API gravity of crude petroleum and petroleum products (hydrometer method), refer to ASTM D 287.

d. For procedures and test methods to perform inspections for free water and particulate contamination in distillate fuels (visual inspection), refer to ASTM D 4176.

e. For procedures and test methods to gage petroleum products, refer to ASTM D 1085.

f. For procedures and test methods to measure the temperature of petroleum and petroleum products, refer to ASTM D 1086.

g, Setting up sampling and gaging kit for operation.

(1) Clean innage tape with cheesecloth. Ensure equipment is clean, dry, and free of dirt.

(2) Check mercury columns in hydrometer and cupcase thermometer. If mercury column is separated or glass is cracked, replace the instrument.

(3) Check thermometer readings with other thermometers in the area to ensure they read the same.

(4) Before a product is sampled or gaged, rinse the containers with the same type of product to be sampled or gaged.

WARNING

Never gage or sample a product in a tank if there is an electrical storm or a source of sparks in the area. Failure to comply with this warning could result in serious injury or death.

(5) Conduct tests in accordance with pamphlets stored in packet of case which contain ASTM test methods.

2-10. DECALS AND DATA PLATE.

The data plate and decals on the Test Kit provide additional operating information. Figure 2-12 identifies the location and provides a description of the decals and data plate.



Figure 2-12. Decals and Instruction Plates.

2-11. OPERATING AUXILIARY EQUIPMENT.

- a. <u>Flash Point Tester.</u> Refer to the applicable ASTM for operation of the flash point tester.
- b. <u>Distillation Unit.</u> Refer to the applicable ASTM for operation of the distillation unit.
- c. <u>Sampling and Gaging Kit.</u> Refer to the applicable TM for operation of the sampling kit.

2-12. PREPARATION FOR MOVEMENT.

- a. <u>Pack-Up Sampling and Gaging Kit</u>. Refer to applicable TM.
- b. <u>Disassemble Distillation Unit</u>.

Disconnect Heater and Condenser. Refer to figure 2-13.

- (1) Disconnect electrical cord (17) from power cable (18).
- (2) Remove cork (15) and thermometer (16) from top of flask (7).
- (3) Remove graduated cylinder (14) and cover (13) from under outlet tube (12).
- (4) Remove adapter (11) from outlet tube (12).
- (5) Move condenser (3) as needed to disconnect inlet tube (2) from vapor tube (5) on flask (7). Discard cork (2).
- (6) Remove flask (7) and lift heat shield (6) off of heater (8).



Figure 2-13. Distillation Unit Heater and Condenser Disconnection.

Disassemble Condenser Support. Refer to figure 2-14.

- (7) Remove cover (6) from top of condenser (4).
- (8) Remove condenser (4) from support (5).
- (9) Remove two wingnuts (2) and separate upper support (3) from lower support (l).
- (10) To prevent loss, install two wingnuts (2) on upper support (3).
- (11) Fold lower support (1) for storage.



Figure 2-14. Condenser Support Disassembly.

Disassemble Heater. Refer to figure 2-15.

- (12) Remove flask holder (8) from flask clamp (7).
- (13) Remove flask clamp (7) from rod (4).
- (14) Remove clay refractor (6) from top of heater (3).
- (15) Loosen two dovetail clamps (1 and 2) and remove heater (3) from rod (4).
- (16) Remove two dovetail clamps (1 and 2) from back of heater (3).
- (17) Unscrew rod (4) from base (5).



Figure 2-15. Distillation Unit Heater Disassembly.

c. Disassemble Flash Point Tester.

Remove Slow Speed Stirrer. Refer to figure 2-16.

- (1) Disconnect electrical cord (8) from power cable (9).
- (2) Remove belt (7) from pulleys (4 and 5).
- (3) Loosen clamp (1) and remove slow speed stirrer (2) and clamp from support rod (3).
- (4) Remove clamp (1) from mounting hole in bottom of slow speed stirrer (2).



Figure 2-16. Slow Speed Stirrer Removal.

Disassemble Flash Point Tester. Refer to figure 2-17.

- (5) Disconnect electrical cord (14) from power cable (13).
- (6) Disconnect power cable (13) from power source.
- (7) If removed, install flash cup (15) as follows:
 - (a) Place flash cup (15) in top plate (16).
 - (b) Position cover assembly (17) over flash cup (15).
 - (c) Rotate cover assembly (17) so that notches in cover are positioned under knobs (18).
 - (d) Tighten two knobs (18).
- (8) Close gas line needle valve (2) and cylinder valve (5).
- (9) Disconnect rubber tubing (7) from cylinder valve (5) and gas line fitting (8).
- (10) Remove cylinder valve (5) from propane cylinder (6).

d. <u>Pack-Up Cabinet Assembly</u>.

Pack Components. Refer to figure 2-18.

- (1) Clean required components with clean, soapy water and wiping rags.
- (2) Stow all test kit components in the cabinet as shown on the loading plan.

Assemble Cabinet. Refer to figure 2-19.

- (3) Fold right table top (12) over onto top of cabinet (1).
- (4) Fold left table top (13) over onto top of cabinet (1).
- (5) Fasten table top latch (11).
- (6) Close left door (10), then right door (9).



Figure 2-17. Flash Point Tester Disassembly.



NOTE

Cabinet doors fit snugly into face of cabinet. Foam rubber used to secure components in the cabinet must be compressed when closing cabinet doors.

- (7) While pushing in on right door (9), turn door handle (4) to the left to lock doors in closed position.
- (8) Pull out carrying handles (2) from both sides of cabinet (1).

WARNING

The test kit is heavy and can be difficult to handle. Four personnel are required to lift and transport the test kit. A fifth person is required to raise the legs of the cabinet while cabinet is held up off ground.

- (9) Using four personnel, lift cabinet (1) off ground.
- (10) Unlock four barrel bolts (7) and retract leveling legs (8). Lock barrel bolts into leveling legs when fully retracted.
- (11) Unlock four leg braces (6).
- (12) Fold legs (5) up under cabinet (1) and secure in place with two detent pins (3).
- (13) Lower cabinet (1) to ground.
- (14) Push carrying handles (2) into sides of cabinet(1).





Figure 2-19. Cabinet Assembly Packing (Sheet 1 of 2),



Figure 2-19. Cabinet Assembly Packing (Sheet 2 of 2).

Section IV. OPERATION UNDER UNUSUAL CONDITIONS

2-13. OPERATION IN EXTREME COLD.

Observe the following precautions when operating the Test Kit in extreme cold:

(1) Wear arctic micens and rubber gloves when handling hardware. Bare hands can freeze to metal components.

WARNING

Do not operate test kit in tents or shelter without adequate ventilation. Inhalation of petroleum fumes and vapors will result in serious illness or death.

- (2) Remove snow, sleet or ice from test kit before opening cabinet.
- (3) When not in use, store test kit in heated area if possible.
- (4) Refer to the applicable ASTMs for conducting petroleum tests in extreme cold.

2-14. OPERATION IN EXTREME HEAT.

Observe the following precautions when operating the test kit in extreme heat:

- (1) Protect test kit and components from direct sunlight. Direct sunlight may influence thermometer indications during product testing.
- (2) High ambient temperatures will require use of additional coolant to perform distillation tests. Make sure enough coolant is available to complete the test.

2-15. OPERATIONS IN DUSTY OR SANDY AREAS.

Observe the following precautions when operating the test kit in dusty or sandy areas:

WARNING

Do not operate test kit in tents or shelter without adequate ventilation. Inhalation of petroleum fumes and vapors will result in serious illness or death.

- (1) If dust or sand is blowing, operate the test kit only from a tent or shelter.
- (2) When not in use, the kit should be covered with a tarp to prevent dust, dirt and sand from entering cabinet.
- (3) Keep all test kit components in cabinet until ready for use.
- (4) Carefully inspect components for accumulations of dust, dirt and sand. Remove all contamination from equipment before beginning tests.
- (5) Following operation in dusty or sandy areas, rinse all flasks, graduates and jars with clean, fresh water to remove contaminants.

2-16. OPERATION IN SALT WATER AREAS.

Operation in salt water areas accelerates corrosion on bare metal surfaces. Observe the following precautions when operating the test kit in this environment.

WARNING

To prevent injury to personnel from electrical shock, do not operate test kit from wet soil, wet sand or in salt spray. Make sure electrical power source is properly grounded.

- (1) Carefully inspect cabinet. If bare metal is found, notify unit maintenance to preserve or paint the metal as required.
- (2) Following operation in salt water areas, remove all components and rinse empty cabinet with clean fresh water to remove salt spray and/or deposits. Do not allow electrical components to get wet.

2-17. DECONTAMINATION PROCEDURES.

- (1) As required, assist the supporting NBC unit in decontaminating the test kit. Refer to FM 3-3, FM 3-4, and FM 3-5 for detailed decontamination procedures.
- (2) Refer to FM 10-70 and FM 10-72 for additional operating precautions following NBC attack.

CHAPTER 3

OPERATOR MAINTENANCE INSTRUCTIONS

Sect/Para	Description	Page
Section I	Lubrication Instructions	3-1
Section II.	Operator Troubleshooting.	3-1
3-1.	Introduction	3-1
3-2.	Malfunction Index	3-1
3-3.	Troubleshooting Table	. 3-1
Section III.	Operator Maintenance Procedures	3-4
3-4.	Component Replacement	. 3-4

Section I. LUBRICATION INSTRUCTIONS

No Lubrication Required

Section II. OPERATOR TROUBLESHOOTING

3-1. INTRODUCTION.

- a. The troubleshooting table lists the common malfunctions which you may find during operation of the test kit. You should perform the tests, inspections and corrective actions in the order they appear in the table.
- b. This table cannot list all the malfunctions that may occur, all the tests or inspections needed to find the fault, orall the corrective actions needed to correct the fault. If the equipment malfunctions not listed or actions listed do not correct the fault, notify your supervisor.

3-2. MALFUNCTION INDEX.

Malfunctio	on	Page
1.	Distillation Unit Heater Will Not Heat.	3-2
2.	Slow Speed Stirrer Will Not Turn	3-3

3-3. TROUBLESHOOTING TABLE.

Refer to table 3-1 for Operator Troubleshooting instructions.

Table 3-1. Operator Troubleshooting

NOTE

Be sure to read ALL Warnings in front of manual before troubleshooting.

MALFUNCTION 1. DISTILLATION UNIT OR FLASH POINT TESTER HEATER WILL NOT HEAT.



Table 3-1. Operator Troubleshooting - cont.

MALFUNCTION 2. SLOW SPEED STIRRER DOES NOT TURN.



Section III. OPERATOR MAINTENANCE PROCEDURES

3-4. COMPONENT REPLACEMENT.

WARNINGS

- To prevent electrical shock to personnel and damage to the equipment, disconnect electrical heaters and slow speed stirrer from electrical power source before removal.
- To prevent severe burns to personnel, allow electrical heaters to cool before attempting removal.

Operator replacement of test kit components is performed by removing the defective component (flask, jar, brush, straps, etc.) from the test kit and installing a serviceable replacement. The distillation unit and flash point tester must be returned to unit maintenance for repairs.

CHAPTER 4

UNIT MAINTENANCE INSTRUCTIONS

Sect/Para	Description	Page
Section I	Repair Parts, Special Tools, Test, Measurement, and Diagnostic Equipment (TMDE), and Support Equipment	4-2
4-1.	Common Tools and Equipment	4-2
4-2.	Special Tools, TMDE and Support Equipment	4-2
4-3.	Repair Parts	4-2
Section II. Ser	vice Upon Receipt	4-2
4-4.	Siting	4-2
4-5.	Shelter Requirements	4-2
4-6.	Checking Unpacked Equipment	4-2
Section III. U	Init Troubleshooting Procedures	4-3
4-7.	Introduction	4-3
4-8.	Troubleshooting	4-3
4-9.	Malfunction Index	4-3
Section IV. U	nit Maintenance Procedures	4-5
4-10.	General	4-5
4-11.	Personal Safety	4-5
4-12.	Proper Equipment	4-5
4-13.	Flash Point Tester Maintenance	4-6
4-14.	Distillation Unit Maintenance	4-12
4-15.	Leg Support Repair	4-18
4-16.	Cabinet Repair	4-24
Section V.	Preparation for Storage or Shipment	. 4-45
4-17.	Security Procedures	4-45
4-18.	Administrative Storage	4-45

Section I. REPAIR PARTS, SPECIAL TOOLS, TEST, MEASUREMENT, AND DIAGNOSTIC EQUIPMENT (TMDE), AND SUPPORT EQUIPMENT

4-1. COMMON TOOLS AND EQUIPMENT.

For authorized common tools and equipment, refer to the Modified Table of Organization and Equipment (MTOE), CTA 50-970 or CTA 8-100, applicable to your unit,

4-2. SPECIAL TOOLS, TMDE, AND SUPPORT EQUIPMENT.

Refer to the Maintenance Allocation Chart contained in Appendix B for maintenance tasks authorized at unit level maintenance and the TMDE and support equipment required to perform these tasks. No special tools are required to maintain the test kit..

4-3. REPAIR PARTS.

Repair parts are listed and illustrated in Appendix C, Repair Parts and Special Tools List for Unit and Direct Support maintenance.

Section II. SERVICE UPON RECEIPT

4-4. SITTING.

- a. <u>Transport.</u> The Test Kit is designed to be transported by truck, van or similar type equipment. The test kit contains delicate glassware and precision test equipment that can be damaged by rough handling. Secure the test kit to the transport vehicle before movement. Whenever possible, avoid rough road conditions,
- b. <u>Site Selection.</u> When selecting a site for installation of the Test Kit, consider the overall operating area. Siting must provide access to the petroleum storage facility while ensuring adequate separation for fire prevention. Electrical power to operate the test equipment must be located within 50 feet of the site. The installation site must provide good water drainage to permit continued use of the electrically operated equipment during wet weather.

4-5. SHELTER REQUIREMENTS.

The Test Kit should be installed under a tent or similar shelter to ensure adequate protection against wind and rain. The shelter must prevent sand, dirt and dust from contaminating test samples while providing adequate ventilation to prevent the buildup of fuel vapors.

4-6 CHECKING UNPACKED EQUIPMENT.

a. <u>General.</u> The Test Kit is packaged and shipped in a self-contained cabinet. When unpacking the equipment, keep in mind that the test kit contains glass flasks, jars, graduates and precision test equipment. Use care when unpacking to prevent damage to fragile components.

4-6. CHECKING UNPACKED EQUIPMENT - cont.

- b. <u>Processing Unpacked Equipment.</u>
 - (1) Remove all tape, paper wrapping, plastic sheeting and packing materials from the test kit and components.
 - (2) Inspect test kit cabinet stencils, markings and information plates. All items should be clear and readable.
 - (3) Inspect all components to make sure they are in serviceable condition.
 - (4) Inspect the equipment for any damage incurred during shipment. If the equipment has been damaged, report the damage on SF 364, Report of Discrepancy.
 - (5) Check equipment against the packing slip to see if the shipment is complete. Report all discrepancies in accordance with the instructions of DA Pam 738-750 or DA Pam 738-751 as applicable.
 - (6) Check to see if the equipment has been modified.

Section III. UNIT TROUBLESHOOTING PROCEDURES

4-7. INTRODUCTION.

This section provides the troubleshooting information for the Ground Fuels Petroleum Test Kit at the Unit maintenance level. It consists of the symptom index, listing the most common malfunction symptoms, and the troubleshooting table, Table 4-1. This table repeats the malfunctions, and provides the procedural steps and corrective actions necessary to return the system to operational readiness.

4-8. TROUBLESHOOTING.

- a. The troubleshooting table lists the common malfunctions which you may find during operation of the test kit. You should perform the tests, inspections and corrective actions in the order they appear in the table.
- b. This table cannot list all the malfunctions that may occur, all the tests or inspections needed to find the fault, or all the corrective actions needed to correct the fault. If the equipment malfunction is not listed or actions listed do not correct the fault, notify your supervisor.

4-9. MALFUNCTION INDEX.

Malfunction

Page

Table 4-1. Unit Troubleshooting.

NOTE

Be sure to read ALL Warnings in front of manual before troubleshooting.

MALFUNCTION. DISTILLATION UNIT OR FLASH POINT TESTER HEATER WILL NOT HEAT.


Section IV. UNIT MAINTENANCE PROCEDURES

4-10. GENERAL.

This section contains instructions for performing unit level maintenance on the Ground Fuels Test Kit.

4-11. PERSONAL SAFETY.

To ensure safety of personnel, proper care should be used when lifting or transporting the test kit. The Test Kit, weighs approximately 225 pounds. You will require the assistance of four personnel to lift or transport the assembled Test Kit.

Personnel must remove all items of jewelry (rings, bracelets, watches, necklaces etc) and loose clothing before working on the equipment. Jewelry and loose clothing can get caught in moving equipment and result in injury to personnel. Jewelry can cause electrical shorts or severe injury when working around electrical equipment.

When performing maintenance on the Test Kit, keep in mind that the purpose of the equipment is to test flammable liquids. Your work space must be well ventilated to prevent the build-up of vapors and fumes. Make sure a fire extinguisher is available in the event of a fire.

Operate Test Kit components after performing maintenance to ensure repairs have been performed connectly and item can be returned to service.

4-12. PROPER EQUIPMENT.

Obtain proper equipment before beginning maintenance. This includes hand tools and/or special tools, receptacles for storing small parts, expendable materials and mandatory replacement parts required by the maintenance task.

This task consists of:

a. Removal d. Repair

- b. Cleaning e. Installation
- c. Inspection

INITIAL SET-UP:

 Tools:
 Material/Parts:

 General Mechanics Tool Kit (App B, Sect III, Item 1)
 Wiping Rag (Item 2, App F)

 Equipment Condition:
 Flash point tester disconnected from power source.

NOTES

- Ensure that all parts identified as mandatory replacement parts are discarded and replaced with new components.
- Repair of the flash point tester is limited to replacement of the heater element and refractory. A spare element and refractory are supplied in the test kit.
- a. <u>Removal.</u> Refer to figure 4-1.

CAUTION

To prevent damage to refractory, use care when removing heater from stand.

- (1) Lift and remove heater assembly (1) from stand (2).
- (2) To aid removal of refractory (3), lay heater assembly (1) on its side.

CAUTION

Wires connecting refractory to the heater are short and provide very little slack. Use care when removing refractory not to damage wiring.

- (3) Carefully pull refractory (3) from top of heater housing (4).
- (4) Remove nut (5), starwasher (6), wire lead (7) and flat washer (8) from screw (9).
- (5) Repeat step (4) for wire lead (7) on other side of refractory (3).
- (6) Separate refractory (3) from heater housing (4).



Figure 4-1. Flash Point Heater Element Removal.

TM 10-6630-247-13&P

4-13. FLASH POINT TESTER MAINTENANCE- cont.

- b. <u>Cleaning</u>. Refer to figure 4-1.
 - (1) Using wiping rag, remove fuel deposits, oils, and crust from refractory (3).
 - (2) Clean sides of heater housing (4) with wiping rag.
- c. <u>Inspection.</u> Refer to figure 4-1.
 - (1) Inspect heater housing (4) for cracks, dents and evidence of overheating.
 - (2) Check for bent or cracked control knob (11). Knob should turn smoothly in both direction.
 - (3) Inspect power cord (10) for cuts, tom insulation or damaged plug.

NOTE

Flash point tester has an insulating spacer installed under the refractory.

- (4) Inspect heating element (4, figure 4-2) for burned, broken or shorted coils.
- (5) Inspect refractory (6) for cracks, broken or missing pieces, and loose or missing terminal lugs (5).
- d. <u>Repair.</u> Refer to figure 4-2.
 - (1) Remove two screws (1) and flat washers (2) securing heating element leads (3) to lugs (5).
 - (2) Straighten element leads (3) and pull defective element (4) from top of refractory (6).

NOTE

It will be necessary to stretch the coils of the replacement heater element to fit around refractory dividers.

- (3) Place new heater element (4) on top of refractory (6) with element leads (3) positioned through refractory (6) at lugs (5).
- (4) Stretch coils of heating element (4) around dividers (7) as shown.
- (5) Loosely install two flat washers (2) and screws (1) in lugs (5).
- (6) Wrap element leads (3) around screws (1), then tighten screws.



Figure 4-2. Flash Point Heater Element and Refractory Repair.

- e. <u>Installation</u>, Refer to figure 4-3.
 - (1) To aid installation, lay heater housing (4) on its side.

CAUTION

Wire leads connecting heater to the refractory provide very little slack. Use care when installing the refractory to prevent damage to wire leads.

- (2) Position refractory (3) on top of heater housing (4). Make sure lugs on bottom of refractory line up with wire leads (7).
- (3) Install flat washer (8), wire lead (7), starwasher (6) and nut (5) on screw (9).
- (4) Repeat step (3) for wire lead (7) on other side of refractory (3).
- (5) Carefully push refractory (3) into top of heater housing (4) until fully seated.
- (6) Set heater assembly (1) right-side-up.
- (7) Install heater assembly (1) on stand (2).
- (8) Connect power cord (10) to power supply and check for proper operation.



Figure 4-3. Flash Point Heater Element Installation.

4-14. DISTILLATION UNIT MAINTENANCE.

This task consists of:

a. Removal d. Repair b. Cleaning e. Installation c. Inspection

INITIAL SET-UP	
Tools: General Mechanics Tool Kit (App B, Sec III, Item 1) Equipment Condition: Distillation unit heater disconnected from power source.	Material/Parts: Wiping Rag (Item 2, App F)
-	

NOTES

• Ensure that all parts identified as mandatory replacement parts are discarded and replaced with new components.

• Repair of the distillation unit is limited to replacement of the heater element and refractory. A spare element and refractory are supplied in the test kit.

a. <u>Removal.</u> Refer to figure 4-4.

(1) To aid removal of refractory (2), lay heater assembly (1) on its side.

CAUTION

Wire leads connecting refractory to the heater housing are short and provide very little slack. Use care to prevent damage to wiring.

- (2) Carefully pull refractory (2) from top of heater housing (8).
- (3) Remove nut (3), starwasher (4), wire lead (5) and flat washer (6) from screw (7).
- (4) Repeat step (3) for wire lead (5) on other side of refractory (2).
- (5) Separate refractory (2) from heater housing (8).



Figure 4-4. Distillation Unit Heater Element Replacement.

4-14. DISTILLATION UNIT MAINTENANCE- cont.

- b. <u>Cleaning.</u> Refer to figure 4-4.
 - (1) Using wiping rag, remove fuel deposits, oils, and dust from refractory (2).
 - (2) Clean sides of heater housing (8) with wiping rag,
- c. <u>Inspection.</u> Refer to figure 4-4.
 - (1) Inspect heater housing (8) for cracks, dents and evidence of overheating.
 - (2) Check for bent or cracked control knob (10), Knob should turn smoothly in both direction,
 - (3) Inspect power cord (9) for cuts, torn insulation or damaged plug.

NOTE Distillation unit heater <u>does not</u> have an insulating spacer installed under the refractory.

- (4) Inspect heating element (4, figure 4-5) for burned, broken or shorted coils.
- (5) Inspect refractory (6) for cracks, broken or missing pieces, and loose or missing terminal lugs (5).
- d. <u>Repair.</u> Refer to figure 4-5.
 - (1) Remove two screws (1) and flat washers (2) securing heating element leads (3) to lugs (5).
 - (2) Straighten element leads (3) and pull defective element (4) from top of refractory (6).

NOTE

It will be necessary to stretch the coils of the replacement heater element to fit around refractory dividers.

- (3) Place new heater element (4) on top of refractory (6) with element leads (3) positioned through refractory (6) at lugs (5).
- (4) Stretch coils of heating element (4) around dividers (7) as shown.
- (5) Loosely install two flat washers (2) and screws (1) in lugs (5).
- (6) Wrap element leads (3) around screws (1), then tighten screws,

4-14. DISTILLATION UNIT MAINTENANCE- cont.



Figure 4-5. Distillation Unit Heater Element and Refractory Repair.

4-14. DISTILLATION UNIT MAINTENANCE- cont.

- e. <u>Installation.</u> Refer to figure 4-6,
 - (1) To aid installation, lay heater housing (8) on its side.

CAUTION

Wire leads connecting heater to the refractory provide very little slack. Use care when installing the refractory to prevent damage to wire leads,

- (2) Position refractory (2) on top of heater housing (8). Make sure lugs on bottom of refractory line up with wire leads (7).
- (3) Install flat washer (6), wire lead (5), starwasher (4) and nut (3) on screw (7).
- (4) Repeat step (3) for wire lead (5) on other side of refractory (2).
- (5) Carefully push refractory (2) into top of heater housing (8) until fully seated.
- (6) Set heater housing (8) right-side-up.
- (7) Connect power cord (9) to power supply and check for proper operation.



Figure 4-6. Distillation Unit Heater Element Installation.

4-15. LEG SUPPORT REPAIR.

This task consists of	a. Removal e. Repair	b. Disassembly f. Assembly	c. Cleaning g. Installation	d. Inspection
INITIA	AL SET-UP:			
Tools: General Mechanics To Item 1) Equipment Condition All components remov	ool Kit (App B, Se : ved from kit	Material/I c III, Lockwas Cotter P Wiping	Parts: shers (18) (Item 1, App Pins (8) (Item 2, App J) Rags (Item 2, App F)	J)

NOTE

Ensure that all parts identified as mandatory replacement parts are discarded and replaced with new components.

a. <u>Removal.</u> Refer to figure 4-7.

CAUTION

To prevent damage to cabinet, make sure all components are removed and both doors and work top are securely fastened before laying cabinet down.

NOTE

Removal of one leg support is shown. Removal of the other leg support is similar.

- (1) Carefully lay cabinet (1) on its back.
- (2) Remove cotter pin (4) and flat washer (5) from pivot pin (8).
- (3) Remove cotter pin (6) and flat washer (7) from other end of pivot pin (8).

NOTE

Pivot pins can only be removed from outside of cabinet.

- (4) Push out pivot pin (8) from leg (9) and bracket (10).
- (5) Remove two nuts (11), lockwashers (12), flat washers (13) and screws (14) from brace (15).
- (6) Separate brace (15) from angle (16).
- (7) Repeat steps (2) through (6) for other side of leg support (2).
- (8) Remove leg support (2) from cabinet (1).



Figure 4-7. Leg Support Removal.

4-15. LEG SUPPORT REPAIR - cont.

b. <u>Disassembly.</u> Refer to figure 4-8.

NOTES

- Removal of one brace is shown. The other is similar.
- Ensure that all parts identified as mandatory replacement parts are discarded and replaced with new components.
- (1) Remove three nuts (l), lockwashers (2), flat washers (3) and screws (4) from brace (5).
- (2) Separate brace (5) from support frame (11).

NOTE

Removal of one barrel bolt is shown. The other is similar.

(3) Remove four nuts (6), lockwashers (7), flat washers (8), screws (9) and barrel bolt (10) from support frame (11).

c. <u>Cleaning</u>. Refer to figure 4-8,

Using wiping rag, remove dirt, grease and oil deposits from support frame (11), braces (5) and barrel bolts (10).

- d. <u>Inspection.</u> Refer to figure 4-8.
 - (1) Inspect support frame (11) for cracks, broken welds and bent or twisted frame components.
 - (2) Inspect braces (5) for bent or twisted components.
 - (3) Inspect barrel bolts (10) for cracks and stuck lock bolt.
- e. Repair. Red-damaged or defective components.
- f. <u>Assembly.</u> Refer to figure 4-8.

NOTES

I Installation of one barrel bolt is shown. The other is similar.I Ensure that all parts identified as mandatory replacement parts are discarded and replaced with new components.

(1) Install barrel bolt (10), four screws (9), flat washers (8), lockwashers (7) and nuts (6) on support frame (11).

NOTE

Installation of one brace is shown. The other is similar.

- (2) Position brace (5) on support frame (11).
- (3) Install three screws (4), flat washere (3), lockwashers (2) and nuts (1) in brace (5).

4-15. LEG SUPPORT REPAIR - cont.



Figure 4-8. Leg Support Repair.

4-15. LEGSUPPORTREPAIR-cont.

g. <u>Installation.</u> Refer to figure 4-9.

NOTES

- Installation of one leg support is shown. Installation of the other leg support is similar,
- Ensure that all parts identified as mandatory replacement parts are discarded and replaced with new components.
- (1) Position leg support (2) on cabinet (1) with ends of legs (9) in brackets (10).

NOTE

Pivot pins can only be installed from outside of cabinet.

- (2) Push pivot pin (8) through bracket (10) and into leg (9). Make sure pivot pin extends through both ends of bracket.
- (3) Install flat washer (5) and cotter pin (4) on end of pivot pin (8).
- (4) Install flat washer (7) and cotter pin (6) on other end pivot pin (8).
- (5) Position end of brace (15) on angle (16) and aline mounting holes.
- (6) Install two screws (14), flat washers (13), lockwashers (12) and nuts (11) on brace (15).
- (7) Repeat steps (2) through (6) for other side leg support (2).
- (8) Extend leg supports (2) and (3) and lock braces (15).
- (8) Carefully stand cabinet (1) right-side-up.





Figure 4-9. Leg Support Installation.

4-16. CABINET REPAIR.

This task consists of: a. Disassembly e. Assembly	b. Cleaning c. Inspection d. Repair f. Adjustment
INITIAL SET-UP:	
Tools: General Mechanics Tool Kit (App B, Sec III, Item 1) Hand Riveter (App B, Sec III, Item 2) Drill (App B, Sec III, Item 3) Bit Set (App B, Sec III, Item 3) Equipment Condition: Leg supports removed (para 4-15) Material/Parts: Blind Rivet (20) (Item 3, App J) Blind Rivet (4) (Item 4, App J) Blind Rivet (6) (Item 5, App J)	Blind Rivet (4) (Item 6, App J) Blind Rivet (28) (Item 7, App J) Blind Rivet (24) (Item 8, App J) Blind Rivet (2) (Item 9, App J) Blind Rivet (12) (Item 10, App J) Blind Rivet (2) (Item 11, App J) Spring Pin (4) (Item 12, App J) Spring Pin (4) (Item 13, App J) Adhesive (Item 1, App F) Wiping Rags (Item 2, App F)

NOTES

l Ensure that all parts identified as mandatory replacement parts are discarded and replaced with new components.

l Cabinet repair is limited to replacement of defective components. Disassemble the cabinet only to the level required to effect repairs.

a. Disassembly.

RIGHT CABINET DOOR.

Cabinet Retainers and Foam. Refer to figure 4-10.

- (1) Remove two screws (1) and separate retainer (2) from cabinet door (12).
- (2) Remove two screws (3) and separate retainer (4) from cabinet door (12).
- (3) Remove two screws (5) and separate retainer (6) from cabinet door (12).
- (4) Remove three screws (7) and separate door (8) from cabinet door (12).
- (5) Using scraper, remove foam block (9) from cabinet door (12).
- (6) Using scraper, remove foam block (10) from cabinet door (12).
- (7) Using scraper, remove foam block (11) from cabinet door (12).



Figure 4-10. Right Cabinet Door Retainer and Foam Removal.

Door Dividers and Lock. Refer to figure 4-11.

NOTE

All cabinet dividers are glued in place. Destruction of the dividers may be required for removal. Remove only those dividers required to perform required repairs.

- (8) Remove four screws (1) from side of cabinet door (21).
- (9) Remove divider (2) and pipe support (3) from cabinet door (21).
- (10) Remove divider (4) from cabinet door (21).
- (11) Remove divider (5) from cabinet door (21).
- (12) Remove divider (6) from cabinet door (21).
- (13) Remove dividers (7 and 8) from cabinet door (21).
- (14) Remove divider (9) from cabinet door (21).
- (15) If required, remove wood supports (10 and 11) from divider (9).
- (16) Remove ten rivets (12) from lock plate (13).
- (17) Remove two rivets (14) from lower rod guide (15). Repeat for upper guide.
- (18) Turn lock plate (13) about 1/4 turn to the right so that notches in retaining plate (18) aline with rods (16 and 17) as shown.
- (19) Separate rods (16 and 17) from back of lock plate (13).
- (20) Remove lock plate (13) from front of cabinet door (21).
- (21) If required, remove four rivets (19) and nameplate (20) from cabinet door (21).



Figure 4-11. Right Cabinet Door Divider and Lock Removal (Sheet 1 of 2).



Figure 4-11. Right Cabinet Door Divider and Lock Removal (Sheet 2 of 2).

LEFT CABINET DOOR. Refer to figure 4-12.

- (22) Remove nut (l), starwasher (2), catch (3), starwasher (4) and nut (5) from stem of latch (7).
- (23) Remove nut (6) from latch (7) and separate latch from panel (12).
- (24) Open chain hook (8) and remove from chain (10) and panel (12).
- (25) Open chain hook (9) and remove hook from chain (10) and cabinet door (22).
- (26) Using scraper, remove foam (11 and 23)) from panel (12).
- (27) Using scraper, remove foam sheets (13 and 14) from divider (15).
- (28) Using scraper, remove foam (16) from cabinet door (22)
- (29) Remove two screws (17) from frame of cabinet door (22).
- (30) Remove divider (18) from cabinet door (22).
- (31) Using scraper, remove foam (19) from cabinet door (22)
- (32) Remove ten rivets (20 from handle (21).
- (33) Remove handle (21) from cabinet door (22).



Figure 4-12. Left Cabinet Door Disassembly.

CABINET. Refer to figure 4-13.

- (34) Remove two rivets (1) and clasp (2) from work top(5).
- (35) Remove two rivets (3) and strike (4) from work top (5).
- (36) Remove 22 rivets (6) and separate work top (5) from cabinet (43).
- (37) Open chain hooks (7) and disconnect chains (8) from cabinet (43). Disconnect chains from quick release pins (9). Open chain hooks (44 and 46) and disconnect chain (45) from cabinet (43) and loading plan (47).
- (38) Remove two rivets (10 and strap loop (11) from cabinet (43).
- (39) Remove two rivets (12) and strap loop (13) from cabinet (43).
- (40) Remove two rivets (14) and strap loop (15) from cabinet (43).
- (41 Remove two rivets (16) and clips (17) from cabinet (43).
- (42) Using wrap, remove four foam sheets (18) and from sheet (20) from pan (19).
- (43) Using scraper, remove foam sheets (21 and 22) from pan (24).
- (44) Using scraper, remove foam sheet (23) from under pan (24).
- (45) Using scraper, remove foam sheet (25) from front of cabinet (43).
- (46) Using scraper, remove foam sheet (26) from side of cabinet (43).
- (47) Remove two rivets (27) and strap (28) from cabinet (43).
- (48) Using scraper, remove pile strip (29) from pan (19).
- (49) Remove two rivets (30) and clip (31) from cabinet (43).

NOTE

Remove only the small diameter, outer-most rivets to remove handle.

- (50) Remove 14 rivets (32) and handle (33) from cabinet (43). Repeat for handle on other side of cabinet (43).
- (51) Remove two rivets (34) and strap loop (35).
- (52) Using scraper, remove foam sheet (36) from between two clips (38).
- (53) Remove two rivets (37) and two clips (38) from cabinet (43).



Figure 4-13. Cabinet Disassembly (Sheet 1 of 2).



Figure 4-13. Cabinet Disassembly (Sheet 2 of 2).

- (54) Remove two spring pins (40) from handle extensions (41).
- (55) Remove two handle extensions (41) from handle (42).
- (56) Remove two spring pins (39) from handle (42).
- (57) Remove handle (42) from cabinet (43).
- (58) Repeat steps (53) through (56) for handle on other side of cabinet (43).

b. <u>Cleaning</u>.

- (1) Scrape off all foam and adhesive residue from cabinet.
- (2) Using wiping rag, remove oil, fuel and dirt deposits from components.
- c. <u>Inspection.</u> Refer to figure 4-13.
 - (1) Inspect cabinet (43) for cracks, broken welds, corrosion and badly bent or crushed components.
 - (2) Inspect work top (5) for cracks, broken welds, corrosion and badly bent or crushed components.
 - (3) Inspect handles (42) for bent, cracked or corroded tubing,
 - (4) Inspect handle extensions (41) for bent, cracked or corroded tubing and enlarged spring pin holes.
- d. <u>Repair.</u> Replace all damaged or defective components. Refer cabinet to direct support maintenance for cracked or broken welds.
- e. <u>Assembly.</u>

NOTE

Ensure that all parts identified as mandatory replacement parts are discarded and replaced with new components.

CABINET. Refer to figure 4-14.

- (1) Position handle (42) in mounts on bottom of cabinet (43). Make sure slots in handle are positioned as shown.
- (2) Using hammer, drive two spring pins (39) into handle (42).
- (3) Position handle extensions (41) in handle (42).
- (4) Using hammer, tap spring pins (40) into handle extensions (41) through slots in handle (42). Pins will extend out past handle when fully installed.

(5) Repeat steps (1) through (4) for handle on other side of cabinet (43).

CABINET. Refer to figure 4-14.

- (6) Install two clips (38) on cabinet (43) with two rivets (37).
- (7) Apply adhesive to back of foam sheet (36). Position foam sheet between two clips (38) and press in place.
- (8) Install strap loop (35) on cabinet (43) with two rivets (34).
- (9) Position handle (33) on cabinet (43). Make sure handle is right-side-up, as shown.
- (10) Install handle (33) on cabinet (43) with 14 rivets (32).
- (11) Repeat steps (9) and (10) for handle on other side of cabinet (43).
- (12) Install clip (31) on cabinet (43) with two rivets (30).
- (13) Apply adhesive to back of pile strip (29). Position pile strip on pan (19) and press in place.
- (14) Install strap (28) on cabinet (43) with two rivets (27).
- (15) Apply adhesive to back of foam sheet (26). Position foam sheet on side of cabinet (43) and press in place.
- (16) Apply adhesive to back of foam sheet (25). Position foam sheet on front of cabinet (43) and press in place.
- (17) Apply adhesive to foam sheet (23). Position foam sheet under pan (24) and press in place.
- (18) Apply adhesive to foam sheets (21 and 22). Position foam sheets in pan (24) and press in place.

(19) Apply adhesive to four foam sheets (18) and foam sheet (20). Position foam sheets (18) on pan (19) and press in place.

- (20) Install two clips (17) on cabinet (43) with two rivets (16).
- (21) Install strap loop (15) on cabinet (43) with two rivets (14).



Figure 4-14. Cabinet Assembly Sheet 2 of 2).



Figure 4-14. Cabinet Assembly (Sheet 2 of 2).

- (22) Install strap loop (13) on cabinet (43) with two rivets (12).
- (23) Install strap loop (11) on cabinet (43) with two rivets (10).
- (24) Connect chains (8) to quick release pins (9) with chain hooks (7).
- (25) Connect chains (8) to base of cabinet (43) with chain hooks (7).
- (26) Position top (5) on cabinet (43) and aline rivet holes. Install 22 rivets (6) to secure top to cabinet (43).
- (27) Install strike (4) on top (5) with two rivets (3).
- (28) Install clasp (2) on top (5) with two rivets (1).
- LEFT CABINET DOOR. Refer to figure 4-15.
- (29) Position handle (21) on cabinet door (22) as shown. Aline rivet holes.
- (30) Install handle (21) on cabinet (43) with ten rivets (20).
- (31) Apply adhesive to back of foam (19). Position foam on cabinet door (22) and press in place.
- (32) Apply adhesive to left, right and rear edges of divider (18). Position divider in cabinet door (22).
- (33) Using No. 42 (3/32) drill bit, drill two pilot holes in divider (18) using holes in cabinet door as a template. Install two screws (17) through cabinet door (22) and into divider.
- (34) Apply adhesive to back of foam (16), Position foam on cabinet door (22) and press in place,
- (35) Apply adhesive to back of foam sheets (13 and 14). Position foam sheets on divider (15) and press in place.
- (36) Apply adhesive to back of foam (11). Position foam on panel (12) and press in place.
- (37) Connect chain hooks (8 and 9) to chain (10).
- (38) Connect chain hook (8) to panel (12) and chain hook (9) to cabinet door (22).
- (39) Position latch (7) in panel (12). Install nut (6) on latch until handtight.
- (40) Rotate latch (7) until arrow on latch knob is pointing toward top of panel (12), then tighten nut (6).
- (41) Install nut (5) and starwasher (4) on stem of latch (7).



Figure 4-15. Left Cabinet Door Assembly.

- (42) Place catch (3) on stem of latch (7). Catch must be point in the same direction as the arrow on latch (7).
- (43) Install starwasher (2) and nut (1) on stem of latch (7).
- (44) Close panel (12).

Right Cabinet Door Dividers and Lock. Refer to figure 4-16.

- (45) Install nameplate (20) on cabinet door (21) with four rivets (19).
- (46) Turn handle on lock plate (13) to the right and place lock plate on front of cabinet door (21). Make sure lock plate is positioned with handle as shown.
- (47) Slide support guides (15) over ends of rods (16 and 17).
- (48) Connect rods (16 and 17) to back of lock plate (13) as shown.
- (49) Turn handle and lock plate (13) as required so that retaining plate (18) secures rods (16 and 17) in place and rods extend through holes in top and bottom of cabinet door (21).
- (50) Aline lower support guide (15) with mounting holes in cabinet door (21). Secure guide to cabinet with two rivets (14). Repeat for upper support guide.
- (51) Aline rivet holes in lock plate (13) with rivet holes in cabinet door (21). Install lock plate (13) on cabinet door (21) with ten rivets (12).
- (52) If removed, apply adhesive to bottom of wooden supports (10 and 11). Position supports on divider (9) and press in place.
- (53) Apply adhesive to bottom of divider (9). Position divider in cabinet door (21).
- (54) Apply adhesive to to backs of dividers (7 and 8). Position divider in cabinet door (21).
- (55) Apply adhesive to left, right and rear edges of divider (6). Position divider in cabinet door (21) and press in place on top of dividers (7 and 8).
- (56) Apply adhesive to top, bottom and rear edges of divider (5). Position divider (5) in cabinet door (21).




Figure 4-16. Right Cabinet Door Divider and Lock Installation (Sheet 1 of 2).



Figure 4-16. Right Cabinet Door Divider and Lock Installation (Sheet 2 of 2).

4-16. CABINET REPAIR - cont.

- (57) Apply adhesive to bottom of divider (4). Position divider (4) in cabinet door (21). Make sure cut-out in divider is positioned as shown,
- (58) Apply adhesive to left, right and rear edges of divider (2).
- (59) Apply adhesive to both ends of pipe support (3). Position pipe support on divider (4).
- (60) Position divider (2) in cabinet door (21) and press divider onto pipe support (3). Make sure cutout in divider is positioned as shown.
- (61) Using No. 42 (3/32) drill bit, drill pilot holes into dividers (2 and 5) using holes in cabinet door (21) as a template.
- (62) Install four screws (1) in cabinet door (21).

RIGHT CABINET DOOR.

Cabinet Retainers and Foam. Refer to figure 4-17.

- (63) Apply adhesive to back of foam block (11). Position foam block in cabinet door (12) and press in place.
- (64) Apply adhesive to foam sheet (10). Position foam sheet in cabinet door (12) and press in place.
- (65) Apply adhesive to foam block (9). Position foam block in cabinet door (12) and press in place.
- (66) Position door (8) on cabinet door (12). Using No. 42 (3/32) drill bit, drill pilot holes into cabinet door (12) using hinge on door (8) as a template. Secure door (8) in place with three screws (7).
- (67) Position retainer (6) on cabinet door (12). Using No. 42 (3/32) drill bit, drill pilot holes into cabinet door using hinge on retainer as a template. Secure retainer in place with two screws (5).
- (68) Position retainer (4) on cabinet door (12). Using No. 42 (3/32) drill bit, drill pilot holes into cabinet door using hinge on retainer as a template. Secure retainer in place with two screws (3).
- (69) Position retainer (2) on cabinet door (12). Using No. 42 (3/32) drill bit, drill pilot holes into cabinet door using hinge on retainer as a template. Secure retainer in place with two screws (1).
- f. <u>Adjustment.</u> Refer to figure 4-15.
 - (a) If panel (12) will not latch on cabinet door (21) (panel too tight), adjust two nuts (1 and 5) to move catch (3) upon stem of latch (7), then tighten two nuts.

4-16. CABINET REPAIR - cont.

- (b) If panel (12) will latch, but is too loose, adjust two nuts (1 and 5) to move catch down on stem of latch (7), then tighten two nuts.
- (c) Repeat steps (a) and (b) until panel (12) is held securely in place when closed.



Figure Figure 4-17. Right Cabinet Door Retainer and Foam Installation

Section VI. PREPARATION FOR STORAGE OR SHIPMENT

4-17. SECURITY PROCEDURES.

Refer to AR 190-11 or AR 190-13.

4-18. ADMINISTRATIVE STORAGE.

- a. Placement of equipment in administrative storage should be for short periods of time when a shortage of maintenance effort exists. Items should be mission ready within 24 hours or within the time factors as determined by the directing authority. During the shortage period, appropriate maintenance records will be kept.
- b. Before placing equipment in administrative storage, Preventive Maintenance Checks and Services should be completed, shortcomings and deficiencies should be corrected, and all modification work orders (MWOs) should be applied.
- c. Storage Site Selection. Inside storage is preferred for items selected for administrative storage. If inside storage is not available, keep test kit away from corrosive materials, such as saltwater spray.

CHAPTER 5

DIRECT SUPPORT MAINTENANCE INSTRUCTIONS

Sect/Para	Description	Page
	Direct Support Maintenance Procedures	5-1
5-1.	Introduction	5-1
5-2.	Cabinet Assembly Repair	. 5-1

DIRECT SUPPORT MAINTENANCE PROCEDURES

5-1. INTRODUCTION.

This Chapter contains instructions for performing Direct Support level maintenance on the Ground Fuels Petroleum Test Kit.

5-2. CABINET ASSEMBLY REPAIR.

This task consists of: Repair

INITIAL SET-UP:	
Tools: Welding Shop (Appendix B, Sec. III, Item 3)	References TM 9-237 Welding Theory and Application TM 43-0139 Painting Instructions for Army Materiel

<u>Repair.</u>

- a. Straighten and weld cabinet walls, base, and sides as required in accordance with TM 9-237.
- b. Paint cabinet in accordance with TM 43-0139.

APPENDIX A

REFERENCES

A-1. SCOPE.

This appendix lists all forms, field manuals, technical manuals, and miscellaneous publications referenced in this manual.

A-2. FORMS.

Equipment Control Record	DA Form 2408-9
Equipment Inspection and Maintenance Worksheet	DA Form 2404
Quality Deficiency Report	SF 368
Recommended Changes to DA Publications	DA Form 2028-2
Recommended Changes to Publications and Blank Forms	. DA Form 2028
Report of Discrepancy	SF 364

A-3. FIELD MANUALS.

First Aid for Soldiers	. FM 21-11
Inspecting and Testing Petroleum Products	. FM 10-70
NBC Contamination Avoidance	. FM 3-3
NBC Decontamination	. FM 3-5
NBC Protection	FM 3-4
Petroleum Surveillance: Laboratories and Kits	. FM 10-72

A-4. MISCELLANEOUS.

•

Consolidated Index of Army Publications and Blank Forms	DA PAM 25-30
Destruction of Army Materiel to Prevent Enemy Use	TM 750-244-3
Painting Instructions for Army Materiel	TM 43-0139
Procedures and Methods for Gaging Petroleum and Petroleum Products	ASTMD 1085
Procedures and Methods for Measuring Temperature of Petroleum and	
Petroleum Products	ASTM D 1086
Test Methods for Detecting Free Water and Particulate Contaminants in Fuel.	ASTM D 4176
Test Methods for Distillation of Petroleum Products	ASTM D 86
Test Methods for Flash Point Testing Of Fuels	ASTM D 93
Test Methods for Performing API Gravity Testing Of Fuels	ASTM D 287
The Army Maintenance Management System (TAMMS)	DA PAM 738-750
Welding Theory and Application	TM 9-237

APPENDIX B MAINTENANCE ALLOCATION CHART

Section I. INTRODUCTION

B-1. GENERAL.

- a. This section provides a general explanation of all maintenance and repair functions authorized at various maintenance categories.
- b. The Maintenance Allocation Chart (MAC) in Section II designates overall authority and responsibility for performance of maintenance functions on the identified end item or component. The application of the maintenance functions to the end item or component will be consistent with the capacities and capabilities of the designated maintenance categories.
- c. Section III lists the tools and test equipment (both special tools and common tool sets) required for each maintenance function as referenced from Section II.
- d. Section IV contains supplemental instructions and explanatory notes for a particular maintenance function.

B-2. MAINTENANCE FUNCTIONS.

Maintenance functions will be limited to and are defined as follows:

- a. <u>Inspect.</u> To determine the serviceability of an item by comparing its Physical, mechanical, and/or electrical characteristics with established standards through examination (e.g., by sight, sound, or feel).
- b. <u>Test.</u> To verify serviceability by measuring the mechanical, pneumatic, hydraulic, or electrical characteristics of an item and comparing those characteristics with prescribed standards.
- c. <u>Service.</u> Operations required periodically to keep an item in proper operating condition, i.e., to lean (includes decontaminate, when required), to preserve, to drain, to paint, or to replenish fuel, lubricants, chemical fluids, or gases.
- d. <u>Adjust.</u> To maintain or regulate, within prescribed limits, by bringing into proper or exact position, or by setting the operating characteristics to specified parameters.
- e. <u>Aline.</u> To adjust specified variable elements of an item to bring about a optimum performance.
- f. <u>Calibrate.</u> To determine and cause corrections to be made or to be adjusted on instruments or test, measuring, and diagnostic equipments used in precision measurement. Consists of comparisons of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.

TM 10-6630-247-13&P

B-2. MAINTENANCE FUNCTIONS - cont

- g. <u>Remove/Install.</u> To remove and install the same item when required to perform service or other maintenance functions. Install may be the act of emplacing, seating, or fixing into position a spare, repair part, or module (component or assembly) in a manner to allow the proper functioning of an equipment or system.
- h. <u>Replace.</u> To remove an unserviceable item and install a serviceable counterpart in its place. "Replace" is authorized by the MAC and is shown as the 3rd position code of the SMR code.
- i. <u>Repair.</u> The application of maintenance services, including fault location/troubleshooting, removal/installation, and disassembly/assembly procedures, and maintenance actions to identify troubles, and restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module (component or assembly) end item, or system.
- j. <u>Overhaul.</u> That maintenance effort (service/action) prescribed to restore an item to a completely serviceable/operational condition as required by maintenance standards in appropriate technical publications (i.e., DMWR), Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to like new condition.
- k. <u>Rebuild.</u> Consists of those services/actions necessary for the restoration of unserviceable equipment to a like new condition in accordance with original manufacturing standards. Rebuild is the highest degree of material maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (hours/miles, etc.) considered in classifying Army equipment/components.

B-3. EXPLANATION OF COLUMNS IN THE MAC - SECTION II.

- a. <u>Column 1. Group Number.</u> Column 1 lists functional group code numbers, the purpose of which is to identify maintenance significant components, assemblies, subassemblies, and modules with the next higher assembly. End item group numbers are "00".
- b. <u>Column 2, Component/Assembly.</u> Column 2 contains the names of components, assemblies, subassemblies, and modules for which maintenance is authorized.
- c. <u>Column 3. Maintenance Function.</u> Column 3 lists the functions to be performed on the item listed in Column 2. (For a detailed explanation of these functions, see paragraph B-2).
- d. <u>Column 4. Maintenance Level.</u> Column 4 specifies, by the listing of a work time figure (expressed as man-hours shown as whole hours or decimals) in the appropriate subcolumn(s), the level of maintenance authorized to perform the function listed in Column (3). This figure represents the active time required to perform that maintenance function at the indicated level of maintenance, If the number or the complexity oft he tasks within the listed maintenance function vary at different maintenance levels, appropriate work time figures will be shown for each level. The work time figure represents the average time required to restore an item (assembly, subassembly, component, module, end item, or system) to a serviceable condition under typical field operating conditions, This time includes preparation item including any necessary disassembly/assembly time), troubleshooting/fault location time, and quality

assurance/quality control time in addition to the time required to perform the specific tasks identified for the maintenance functions authorized in the maintenance allocation chart. The system designations for the various maintenance levels are shown on the following page.

- C Operator or crew 0 Unit Maintenance
- F Direct Support Maintenance
- H General Support Maintenance
- D Depot Maintenance

e. C<u>olumn 5, Tools and Equipment,</u> Column 5 specifies, by code, those common tool sets (not individual tools) common TMDE, and special tools, special TMDE, and support equipment required to perform the designated function.

f. Column 6, Remarks. This column, when applicable, contains a letter code, in alphabetic order, which is keyed to the remarks contained in Section IV.

B-4. EXPLANATION OF COLUMNS IN TOOL AND TEST EQUIPMENT REQUIREMENTS, SECTION 111.

a. C<u>olumn 1, Reference Code.</u> The tool and test equipment reference code correlates with a code used in the MAC, Section H, Column 5.

- b. C<u>olumn 2, Maintenance Level.</u> The lowest category of maintenance authorized to use the tool or test equipment.
- c. Column 3, Nomenclature. Name or identification of the tool or test equipment.
- d. Column 4, National Stock Number. The national stock number of the tool or test equipment.
- e. <u>Column 5, Tool Number</u>. The manufacturer's part number.

B-5. EXPLANATION OF COLUMNS IN REMARKS, SECTION IV.

a. Column 1, Reference Code. The code recorded in column 6, Section H

b. C<u>olumn 2, Remarks.</u> This column lists information pertinent to the maintenance function being performed as indicated in the MAC, Section II.

	Section			ALL	UCAI				
(1)	(2) (3)		(3) MAINTENANCE LEVEL			EL	(5)	(6)	
GROUP	COMPONENT/ ASSEMBLY	20NENT/ MAINTENANCE FMBLV FUNCTION	UN	IIT	DS	GS	DEP	TOOLS & EQUIP	RE- MARKS
	THEOLINE I		с	0	F	Н	D	LQUII.	
00	GROUND FUELS PETROLEUM TEST KIT	INSPECT REPLACE REPAIR	0.5 0.2	1.0 2.5	1.5				
01	FLASH POINT TESTER	INSPECT REPLACE REPAIR	0.1 0.2	0.5				1	A, B
02	DISTILLATION UNIT	INSPECT REPLACE REPAIR	0.1 0.2	0.5				1	B, C
03	LEG SUPPORT	INSPECT REPLACE REPAIR	0.1	0.5 0.5				1	
04	CABINET	INSPECT REPLACE REPAIR ADJUST	0.1	0.5 1.0 0.2	1.5			1,2,3,4	D

Section II. MAINTENANCE ALLOCATION CHART

				i
(1) REFERENCE CODE	(2) MAINTENANCE CATEGORY	(3) NOMENCLATURE	(4) NATIONAL STOCK NUMBER (NSN)	(5) TOOL NUMBER
1	0	Tool Kit, General Mechanics	5180-00-177-7033	SC 5180-90-CL-N26
2	0	Riveter, Blind, Hand (32048) 200-GK	5120-01-289-4310	
3	0	Shop Equipment, Automotive, Organizational Common No.1 Less Power	4910-00754-0654	SC 4910-95-CL-A74
4	F	Welding Shop, Trailer Mounted	3431-01-090-1231	SC3431-95-CL-A04

Section III. TOOLS AND TEST EQUIPMENT REQUIREMENTS

Section IV. REMARKS

REFERENCE CODE	REMARKS
А	Refer to TM10-6630-231-13&P to repair Flash Point Tester
В	Repair limited to replacement of heater element.
С	Refer to TM 10-6630-219-13&P to repair Distillation Unit
D	DS level repair limited to straightening and welding of cabinet frame.

APPENDIX C

UNIT AND DIRECT SUPPORT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST

Section I. INTRODUCTION

C-1. **SCOPE**. This RPSTL lists and authorizes spares and repair parts; special tools; special test, measurement, and diagnostic equipment (TMDE); and other special support equipment required for performance of unit, direct support and general support maintenance of the Ground Fuels Petroleum Test Kit, Model PTK-200. It authorizes the requisitioning, issue, and disposition of spares, repair parts and special tools as indicated by the source, maintenance and recoverability (SMR) codes.

C-2. <u>GENERAL</u>.. In addition to this section, Introduction, this Repair Parts and Special Tools List is divided into the following sections:

a. <u>Section II. Repair Parts List</u>. A list of spares and repair parts authorized by this RPSTL for use in the performance of maintenance. This list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending alphanumeric sequence, with the parts in each group listed in ascending figure and item number sequence. Bulk materials are listed in item name sequence. Items are shown in the associated illustration(s)/figure(s).

b. <u>Section III. Special Tools List.</u> A list of special tools, special TMDE, and other special support equipment authorized by this RPSTL (as indicated by Basis of Issue (BOI) information in DESCRIPTION AND USABLE ON CODE column) for the performance of maintenance.

c. <u>Section IV. Cross-Reference Index</u>. A list, in National Item Identification Number (NIIN) sequence, of all National stock numbered items appearing in the listing, followed by a list in alphanumeric sequence of all part numbers appearing in the listings. National stock numbers and part numbers are cross referenced to each illustration figure and item number appearance C-3. EXPLANATION OF COI UMNS (SFCTIONS II AND III).

a. **<u>ITEM NO. (Column (1)).</u>** Indicates the number used to identify items called out in the illustration.

b. <u>SMR Code (Column (2)).</u> The Source, Maintenance, and Recoverability (SMR) code is a 5-position code containing supply/requisitioning information, maintenance category authorization criteria, and disposition instruction, as shown in the following breakout:



• Complete Repair: Maintenance capacity, capability, and authority to perform all corrective maintenance tasks of the "Repair" function in a use/user environment in order to restore serviceability to a failed item.

Change 1 C-1

(1) <u>Source Code</u>. The source code tells you how to get an item needed for maintenance, repair, or overhaul of an end item/equipment. Explanations of source codes follows:



XA Do not requisition "XA"-coded item. Order its next higher assembly. (Refer to

the NOTE below.)

XB If an 'XB" item is not available from salvage, order it using the CAGEC and part number given.

- XC Installation drawing, diagram, instruction sheet, field service drawing, that is identified manufacturer's part number.
- XD Item is not stocked. Order an "XD"-coded item through normal supply channels using the CAGEC and part number given, if no NSN is available.

NOTE

Cannibalization or controlled exchange, when authorized, may be used as a source of supply for items with the above source codes, except for those source coded 'XA" or those aircraft support items restricted by requirements of AR 750-1.

(2) <u>Maintenance Code</u>. Maintenance codes tell you the level(s) of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the SMR code as follows:

C-2 Change 1

TM 10-6630-247-13&P

(a) The maintenance code entered in the third position tells you the lowest maintenance level authorized to remove, replace, and use an item. The maintenance code entered in the third position will indicate authorization to the following levels of maintenance.

Maintenance Code		Application/Explanation
С	-	Crew or operator maintenance done within unit/AVUM maintenance.
0	-	Unit level AVUM maintenance can remove, replace, and use the item.
F	-	Direct support/AVIM maintenance can remove, replace, and use the item.
Н	-	General support maintenance can remove, replace, and use the item.
L	-	Specialized repair activity can remove, replace, and use the item.
D	-	Depot can remove, replace, and use the item.

(b) The maintenance code entered in the fourth position tells whether or not the item is to be repaired and identifies the lowest maintenance level with the capability to do complete repair (i.e., perform all authorized repair functions.

NOTE

Some limited repair may be done on an item at a lower level of maintenance, if authorized by the Maintenance Allocation Chart and SMR codes.

nce	Application/Explanation
-	Unit/AVUM is the lowest level that can do complete repair of the item.
-	Direct support/AVIM is the lowest level that can do complete repair of the item.
-	General Support is the lowest level that can do complete repair of the item.
-	Specialized repair activity is the lowest level that can do complete repair of the item.
-	Depot is the lowest level that can do complete repair of the item.
-	Nonreparable. No repair is authorized.
-	No repair is authorized. No parts or special tools are authorized for the maintenance of a "B" coded item. However, the item may be reconditioned by adjusting, lubricating, etc., at the user level.
	- - - - - - - -

(3) Recoverability Code. Recoverability codes are assigned to items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the SMR Code as follows:

Recoverab Codes	ility	Application/Explanation
Z	-	Nonreparable item. When unserviceable, condemn and dispose of the item at the level of maintenance shown in 3d position of SMR Code.
0	-	Reparable item. When not economically reparable, condemn and dispose of the item at unit or AVUM level.
F	-	Reparable item. When uneconomically reparable, condemn and dispose of the item at the direct support or AVIM level.
Н	-	Reparable item. When uneconomically reparable, condemn and dispose of the item at the general support level.
D	-	Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal of item not authorized below depot level.

TM 10-6630-247-13&P

Recoverability		Application/Explanation
L	-	Reparable item. Condemnation and disposal not authorized below specialized repair activity (SRA).
А	-	Item requires special handling or condemnation procedures because of specific reasons (e.g., precio

- Item requires special handling or condemnation procedures because of specific reasons (e.g., precious metal content, high dollar value, critical material, or hazardous material). Refer to appropriate manuals/directives for specific instructions.
- c. NSN (Column (3)). National Stock Number.

d. **CAGEC (Column (4))**. The Commercial and Government Entity Code (CAGEC) is a 5-digit numeric code which is used to identify the manufacturer, distributor, or Government agency/activity that supplies the item.

e. <u>PART NUMBFR (Column (5))</u>. Indicates the primary number used by the manufacturer, (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications, standards, and inspection requirements to identify an item or range of items.

NOTE

When you use an NSN to requisition an item, the item you receive may have a different part number from the number listed.

f. **DESCRIPTION AND USABLE ON CODE (UOC) (Column (6).** This column includes the following information:

- (1) The Federal item name and, when required, a minimum description to identify the item.
- (2) Part numbers of bulk materials are reference d in this column in the line entry to be manufactured/fabricated.

(3) The statement "END OF FIGURE" appears just below the last item description in Column (5) for a given figure in both Section II and Section III.

g. <u>QTY (Column (7))</u>. The QTY (quantity per figure) column indicates the quantity of the item used in the breakout shown on the illustration/figure, which is prepared for a functional group, subfunctional group, or an assembly. A "V" appearing in this column instead of a quantity indicates that the quantity is variable and may vary from application to application.

C-4. EXPLANATION OF INDEX FORMAT AND COLUMNS (SECTION IV).

a. NATIONAL STOCK NUMBER (NSN) INDEX.

(1) **<u>STOCK NUMBFR Column</u>**. This column lists the NSN in national item identification number (NIIN) sequence. The NIIN consists of the last nine digits of the NSN, i.e.

When using this column to locate an item, ignore the first four digits of the NSN. Use the complete NSN (13 digits) when requisitioning items by stock number.

(2) **FIG. Column**. This column lists the number of the figure where the item is identified/located. The figures are in numerical order in Section II and Section III.

(3) **ITEM Column**. The item number identifies the item associated with the figure listed in the adjacent FIG. column. This item is also identified by the NSN listed on the same line.

b. **PART NUMBER INDEX**. Part numbers in this index are listed by part number in ascending alphanumeric sequence (i e., vertical arrangement of letter and number combination which places the first letter or digit of each group in order A through Z, followed by the numbers 0 through 9, and each following letter or digit in like order).

C-4 Change 1

(1) <u>CAGEC Column</u>. The Commercial and Government Entity Code (CAGEC) is a 5-digit numeric code used to identify the manufacturer, distributor, or Government agency/activity that supplies the item.

(2) <u>PART NUMBER Column</u>. Indicates the primary number used by the manufacturer (individual, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications, standards, and inspection requirements to identify an item or range of items.

(3) **STOCK NUMBER Column**. This column lists the NSN for the associated part number and manufacturer identified in the PART NUMBER and CAGEC columns to the left.

(4) <u>FIG. Column</u>. This column lists the number of the figure where the item is identified/located in Section II and Section III.

(5) **ITEM Column**. The item number is that number assigned to the item as it appears in the figure referenced in adjacent figure number column.

C-5. SPECIAL INFORMATION.

a. <u>USABLE ON CODE</u>. The usable on code appears in the lower left comer of the Description Column heading. Usable on codes are shown as "UOC:" in the Description Column (justified left) on the last line of the applicable item description/nomenclature. Uncoded items are applicable to all models. Identification of the usable on codes used in this RPSTL are:

Code FHN Used On Model PTK-200

b. **FARRICATION INSTRUCTIONS**. Bulk materials required to manufacture items are listed in the Bulk Material Functional Group of this RPSTL. Part numbers for bulk materials are also referenced in the description column of the line entry for the item to be manufactured/fabricated. Detailed fabrication instructions for items source coded to be manufactured or fabricated are found in Appendix H.

c. <u>INDEX NUMBERS</u>. Items which have the word BULK in the figure column will have an index number shown in the item number column. This index number is a cross-reference between the National Stock Number/Part Number Index and the bulk material list in Section II.

d. <u>ASSOCIATED PUBLICATIONS</u>. The publications listed below pertain to the Ground Fuels Petroleum Test Kit, Model PTK-200 and its components.

Publication TM 10-6630-231-13&P TM 10-6630-219-13&P TM 5-6115-271-14 <u>Component</u> Rash Point Tester Distillation Unit Generator Set

C-6. HOW TO LOCATE REPAIR PARTS.

a. When National Stock Numbers or Part Numbers Are NOT Known.

(1) <u>First</u>. Using the table of contents, determine the assembly or subassembly group to which the item belongs. This is necessary since figures are prepared for assembly groups and subassembly groups, and listings are divided into the same groups.

(2) **Second**. Find the figure covering the assembly group or subassembly group to which the item belongs.

(3) **Third**. Identify the item on the figure. The corresponding item number in the parts listing table will I have the NSN

in column 3.

Change 1 C-5

b. When National Stock Number or Part Number is Known.

(1) <u>First</u> Using the of National Stock Number and Part Number Indexes find the pertinent National Stock Number or Part Number. The NSN index is in National Item Identification Number (NIIN) sequence (see paragraph C-4.a). The part numbers in the Part Number index are listed in ascending alphanumeric sequence. Both indexes cross-reference you to the illustration/figure and item number of the item you are looking for.

(2) <u>Second</u>. Turn to the figure and item number, verify that the item is the one you are looking for, then locate the item number in the repair parts list for the figure.

C-7. <u>ABBREVIATIONS</u>. Abbreviations used in this manual are listed in MIL-STD-12.



Figure 1. Flash Point Tester.

	SECTION II				TM 10-6630-247-13&		
(1) ITEM	(2) SMR	(3)	(4)	(5) PART	(6)		(7)
NO	CODE	NSN	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES	(UOC)	QTY
					GROUP 01 FLASH POINT TESTER		
				FIG.	1 FLASH POINT TESTER		
1	PAOZZ	6630005300987	81348	CID A-A-54509	TESTER, FLASH POINT SEE TM 10-6 231-13&P	630	1
2	PAOZZ	6640005315022	48619	75765	STIRRER, ELECTRIC, LA SEE TM 10- 224-13 & P	-6640-	1

TM 10-6630-247-13&P



Figure 2. Distillation Unit.

	SECTION	II				TM 10-6630-247-13&P
(1) ITEM	(2) SMR	(3)	(4)	(5) PART	(6)	(7)
NO	CODE	NSN CAGEC	CAGEC	NUMBER DESCRIPTION AND USABLE ON CODES	(UOC) QTY	
					GROUP 02 DISTILLATION UNIT	
					FIG. 2 DISTILLATION UNIT	
1 2 3 4 5 6 7 8 9	PAOOO PAOZZ PAOZZ XBOOO PAOZZ PAOZZ XDOZZ PAOZZ PAOZZ	5330014338450 6640009805002 6640004547497 66640003599646	97403 48619 48619 48619 48619 48619 48619 48619 48619 48619	13225E8499 241172 509886 541143 432610 61600 61856 61860 61876 61825	DISTILLATION UNIT	1 1 1 1 2 1 2 1 50 1
11 12 13 14 15 16 17	PAOZZ PCOZZ XDOZZ XDOZZ XDOZZ PAOZZ PAOZZ	6640003599642 8125004097675 6640003599995 6640002727630	48619 11273 48619 48619 48619 48619 96906	61834 12402 541183 541141 541140 76018 MS36198-2	HOLE .SHIELD.HEAT, DISTILL 2 IN DIA HO .STOPPERS CORK, ASSOR .CLAMP, FLASK .ROD .BASE, STAND SWAB BORER SET, CORK CONSISTS OF 1 BORERS	LE 1

Change 1 C-11









	SECTION	II			TM 10-6630-247-13&P		
(1) ITEM	(2) SMR	(3)	(4)	(5) PART	(6)	(7)	
NO	CODE	NSN	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY	
					GROUP 03 LEG SUPPORT		
					FIG. 03 LEG SUPPORT		
1	PAOZZ	5310009349751	96906	M535650-302	NUT, PLAIN, HEXAGON	20	
2	PAOZZ	5310000453296	96906	MS35338-43	WASHER, LOCK	20	
3	PAOZZ	5310000145850	96906	MS27183-42	WASHER, FLAT	20	
4	PAOZZ	5305009847363	96906	MS35191-272	SCREW, MACHINE	20	
5	XBOZZ		57068	446LH	BRACE, LEFT HAND	2	
6	XBOZZ		57068	446RH	BRACE, RIGHT HAND	2	
7	PAOZZ	5315008423044	96906	MS24665-283	PIN, COTTER	8	
8	PAOZZ	5310000806004	96906	MS27183-14	WASHER, FLAT	8	
9	XDOZZ		97403	13225E8516	PIN, PIVOT	4	
10	XDOOO		97403	13225E8514	LEG, SUPPORT	2	
11	PAOZZ	5310009349747	96906	MS35649-262	.NUT, PLAIN, HEXAGON	8	
12	PAOZZ	5310000454007	96906	MS35338-41	.WASHER, LOCK	8	
13	PAOZZ	5310009838483	96906	MS27183-5	.WASHER, FLAT	8	
14	PAOZZ	5305009844988	96906	MS35206-228	.SCREW, MACHINE	8	
15	XDOZZ		72968	CD1403-2.5-US2C	.BOLT, BARREL	2	
16	PAOZZ	4030002705436	96906	MS87006-3	HOOK, CHAIN, S	2	
17	MOOZZ		97403	13218E0025-43	CHAIN, WELDLESS MAKE FROM 81348 RR- C-271 TY2 CL7, CUT TO LENGTH, 6 INCHE.	2	
18	PAOZZ	5315009041665	96906	MS17984C413PIN,	QUICK RELEASE	2	

Change 1 C-13(C-14 blank)



Figure 4. Cabinet (Sheet 1 of 4).



Figure 4. Cabinet (Sheet 2 of 4).



Figure 4. Cabinet (Sheet 3 of 4).



Figure 4. Cabinet (Sheet 4 of 4).

	SECTION	1 11			TM 10-6630-247-13&P		
(1) ITEM	(2) SMR	(3)	(4)	(5) PART	(6)	(7)	
NO	CODE	NSN	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY	
					GROUP 04 CABINET		
					FIG. 4 CABINET		
1 2	XBOOO XDOZZ		81349 81349	MIL-T-51028 M2726-69-001	SAMPLING AND GAGING RECEPTACLE, OUTLET TRIPLE, 25-FOOT1 CABLE		
3	PAOZZ	6230001631856	58536	A-A-1974	FLASHLIGHT	1	
4	PAOZZ	6135008357211	77542	HD-D	BATTERY, NONRECHARGE	2	
5	PAOZZ		97403	13225E8506	OIL DRUM THIEF, UPPE	1	
6	PAOZZ		97403	13225E8507	SAMPLER, LIQUID	1	
1	XDOZZ	7000040000044	81348	GGG-W-642		1	
8	PAOZZ	7920012663814	22527	U3-576		1	
9 10		7920002237982	01340	H-B-1051		1	
10		7920002971510	01340	72527 13-181		5	
12	PAOZZ		22527	13-482	THERMOMETER, SELF-IN & CELSIUS	4	
13	PAOZZ	6685010700716	95059	13-501	THERMOMETER I OW RAN 9 CELSIUS	3	
14	PAOZZ	8120013158703	70785	TX-9	CYLINDER, COMPRESSED	1	
15	PAOZZ	0.200.0100100	97403	13225E8502	CYLINDER, COMPRESSED	1	
16	PAOZZ	4730011588417	93061	125HBL-6-4	ADAPTER, STRAIGHT, PI	1	
17	MOOZZ		81348	ZZ-T-831A	TUBE MAKE FROM 81348 ZZ-T	1	
					831TYPiCL1 3/8IDX1/16WALL, 36IN LG		
18	MOOZZ		81348	ZZ-T-831B	TUBE MAKE FROM 81348 ZZ-T-1		
					831TYPICL1 1/8IDX1/32WALL 24IN LG		
19	PAOZZ	6640004238500	81348	NNNF240	FLASK, DISTILLING	4	
20	PAOZZ	6645002504680	19200	10531878	STOPWATCH	1	
21	PAOZZ	6640003599870	22527	13-476	JAR, CYLINDRICAL, LAB 117 MM X 229 MM2		
22	XDOZZ		97403	13225E8527	HOLDER, GRADUATED, CY	1	
23	PAOZZ	6640002906569	14674	3024-5	CYLINDER, GRADUATED,	1	
24	PAOZZ	6640008838516	14674	3022-100		2	
20	PCOZZ	5340011624323	97403	1322053200-2		1	
20 27		5540011055721	97403	13220E3200-4 13225E8518	STRAP ASSEMBLY 12 INCH LONG	1	
28			97403	13220E5288-3	STRAP ASSEMBLY 48 INCHES LONG	1	
29	XBOZZ		96906	MS171657	PIN SPRING CORROSION RESISTANT	4	
					STEEL250DX X 1.375L		
30	XBOZZ		97403	13225E8521	HANDLE	2	
31	XBOZZ		96906	MS171652	PIN, SPRING CORROSION RESISTANT STEEL, .250DX X .875L	4	
32	XBOZZ		97403	13225E8520	HANDLE EXTENSION	4	
33	XCOOO		97403	13225E8524	PLAN, LOADING	1	
34	PAOZZ	4030007809350	96906	MS87006-13	.HOOK, CHAIN, S	2	
35	MOOZZ		97403	13218E0025-43	CHAIN, WELDLESS MAKE FROM 81348 RR-	2	
					U-2/11/12 UL/, UUT TU LENGTH, 24		
36	XBO77	5320000572515	06006	MS720604AD4\M2	RIVET BLIND	Λ	
37	XBOZZ	5520009572515	97403	13225E8510		- 1	
	NDOLL		51-00	1022020010			

Change 1 C-19/(C-20 blank)


Figure 5. Cabinet Frame (Sheet 1 of 6)



Figure 5. Cabinet Frame (Sheet 2 of 6)



Figure 5. Cabinet Frame (Sheet 3 of 6)



Figure 5. Cabinet Frame (Sheet 4 of 6)



Figure 5. Cabinet Frame (Sheet 5 of 6)



Figure 5. Cabinet Frame (Sheet 6 of 6)

SECTION II				TM 10-6630-24		
(1) ITEM	(2) SMR	(3)	(4)	(5) PART	(6)	(7)
NO	CODE	NSN	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
					GROUP 04 CABINET	
					FIG. 5 CABINET FRAME	
1	XBOO0974	403	13225E8	515	CABINET	1
2	PAOZZ	5320009446084	96906	MS20604AD4W5	.RIVET, BLIND	4
3	PAOZZ	5340001787870	96906	MS18015-2	LATCH	1
4	PAOZZ	5340002376254	96906	MS18015-3	.STRIKE, CATCH	1
5	PAOZZ	5320009549568	96906	MS20604AD4W3	'.RIVET, BLIND	22
6	PAOZZ	5320009572507	96906	MS20604AD6W4	.RIVET, BLIND	10
7	PAOZZ	5340007642334	96906	MS51939-1	.LOOP, STRAP FASTENER	5
8	PAOZZ	5320009917484	94906	MS20604AD3W2	.RIVET, BLIND	2
9	PAOZZ	5340000515473	81349	M24066/2-310	.CLIP, SPRING TENSION	2
10	PAOZZ	5320009572514	96906	MS20604AD4W4	.RIVET, BLIND	2
11	PAOZZ	5310013034701	96906	MS51412-1	.WASHER, FLAT	1
12	MOOZZ		97403	13225E8515-25	.WEBBING, TEXTILE MAKE FROM 81349	1
					MIL-W-5665TYXVIICL2B, CUT TO SIZE	
13	MOOZZ		97403	13225E8515-26	.FASTENER TAPE MAKE FROM 81349 MIL-1	
					F-21840 TYPE II, CL 4, CUT TO LENGTH	
14	MOOZZ		97403	13225E8515-24	.RUBBER, CELLULAR MAKE FROM 813491	
					MIL-R-46089, GRD M, BLK, CUT TO 5/16X19	
15	XBOZZ	5310007278353	80205	NAS620-5L	.WASHER, FLAT	4
16	XBOZZ		97403	13225E8515-108	.TAPE, PILE 1 INCH X 1 INCH	1
17	XBOZZ		97403	13225E8515-105	.TAPE, HOOK 1 INCH X 6 INCH	1
18	XBOZZ		97403	13225E8515-33	STEEL SPRING	2
19	XBOZZ		97403	13225E8515-34	SPACER	1
20	MOOZZ		97403	13225E8515-93	.FOAM MAKE FROM 81349 MIL-P	1
					26514TY1CL2GRC, CUT TO 9X4X1	
21	PAOZZ	5320009572511	96906	MS20604AD5W2	.RIVET, BLIND	2
22	PAOZZ	6160013683117	91833	219	.RETAINER, BATTERY	2
23	MOOZZ		97403	13225E8515-87	.FOAM MAKE FROM 81349 MIL-P	1
					26514TY1CL2GRC, CUT TO 8X11/	
					2X1/2	
24	MOOZZ		97403	13225E8515-103	.FOAM MAKE FROM 81349 MIL-P-4	
					26514TY1CL26RC, CUT TO 5X3X.38	
25	MOOZZ		97403	13225E8515-107	FOAM MAKE FROM 81349 MIL-P-1	
				_	26514TYICL2GRC, CUT TO 5X3X.88	
26	MOOZZ		97403	13225E8515-97	.FOAM MAKE FROM MIL-P-1	
				_	26514TY1CL2GRC, CUT TO 11.38X3X.5	
27	MOOZZ		97403	13225E8515-96	.FOAM MAKE FROM MIL-P-1	
					26514TYICL2GRC, CUT TO 3X3X.5	
28	MOOZZ		97403	13225E8515	-95.FOAM MAKE FROM MIL-P-1	
					26514TY1CL2GRC, CUT TO 11.88X2.5X.5	
29	PAOZZ	5320001176828	96906	MS20470AD4-6	.RIVE I, SOLID	28
30	PAOZZ	5340008190547	01570	165CG2	HANDLE, BAIL	2
31	PAOZZ	5305009002546	88044	AN550-5R4	SCREW, WOOD	9
32	XDOZZ		97403	13225E8511-1	RETAINER ASSEMBLY	2
33	XDOZZ		97402	13225E8511-2	RETAINER ASSEMBLY	1
34	XDOZZ		97403	13225E8525	DOOR ASSEMBLY	1
35	XBOZZ		97403	13225E8515-70	FOAM	1
36	XBOZZ		97403	13225E8515-71	FOAM	1
37	MOOZZ		97403	13225E8515-101	.FOAM MAKE FROM 81349 MIL-P	1

Change 1 C-27

TM 10-	6630-247-1	3&P				
	SECTION					
(1) ITEM	(2) SMR	(3)	(4)	(5) PART	(6)	(7)
NO	CODE	NSN	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
					26514TYICL2GRC, CUT TO	
					7.19X5.4X1.2	
38	PAOZZ	5305009357505	96906	MS35493-33	.SCREW, WOOD	9
39	XBOZZ		97403	13225E8515-74	.PANEL, WOOD	1
40	XBOZZ		97403	13225E8515-80	.TUBE, DRAWN 5.20X.625	1
41	XBOZZ		97403	13225E8515-79	.PANELWDOOD	1
42	XBOZZ		97403	13225E8515-85	.PANEL, WOOD	1
43	XBOZZ		97403	13225E8515-64	.PANEL, WOOD 18.25X6.38X.5	1
44	XBOZZ		97403	13225E8515-78	.PANEL, WOOD 11.12X6.38X.5	1
45	XBOZZ		97403	13225E8515-66	.PANEL, WOOD	2
46	XBOZZ		97403	13225E8515-67	PANEL, WOOD	2
47	XBOZZ		97403	13225E8515-77	.PANEL, WOOD 11.12X6.38X.5 THK	1
48	PAOZZ	5320009572512	96906	MS20604ADSW4	.RIVE1, BLIND	10
49	PAOZZ	5320009572513	96906	MS20604AD4W6	.RIVE1, BLIND	4
50	XDOZZ		97403	13225E8509		1
51	PAOZZ	5340011580502	94222	69-10-401-11	LATCH SET, MORTISE	1
52	MOOZZ		97403	13225E8515-86		1
					265141 YICL2GRC, CUT TO 14.5X13.38X.5	
50	VDO77		07400			
53	XBOZZ		97403	13225E8515-63		1
54	MOOZZ		97403	13225E8515-62		1
	M0077		07400	4000550545 00	265141Y10L2GRC, CUT TO 15X13X.5	
55	MOOZZ		97403	13225E8515-88		
FC	M0077		07402	1000550515 00	200141110L2GRC, CUT TO 12A3.20A.0	
90	MOOZZ		97403	13223E0313-09		
57	M0077		07402	1000550515 50		
57	MOOZZ		97403	13223E0313-39		
					205141110L2GRC, COT TO 12A9A1.25A.25	
58	PAOZZ	4030002705436	96906	MS87006-3	HOOK, CHAIN, S	2
59	MOOZZ		97403	13218E0025-43	CHAIN, WELDLESS, SING MAKE FROM	2
			000	1021020020 10	81348 RR-C-271 TT2 CL7. CUT TO	-
					LENGTH, 19 INCHES LONG	
60	XBOZZ		97403	13225E8515-55	.FOAM	1
61	MOOZZ		97403	13225E8515-47	FOAM MAKE FROM 81349 MIL-P	1
-					26514TY1CL2GRC, CUT TO 6X3X.75 TH	
62	PAOZZ	5305009357505	96906	MS35493-33	SCREW, WOOD	4
63	XBDZZ		97403	13225E8515-49	.PANEL, WOOD 17.5X4.88X.5	1
64	PAOZZ	5320009572512	96906	MS20604ADSW4	.RIVET, BLIND	10
65	XDOZZ		19220	8002A-50	.HANDLE	1

END OF FIGURE

C-28 Change 1

	SECTION II				TM 10-	TM 10-6630-247-13&P	
(1) ITEM	(2) SMR	(3)	(4)	(5) PART	(6)	(7)	
NO	CODE	NSN	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY	
					GROUP 05 BULK		
					FIG. BULK		
1	PAOZZ	4010009580633	81348	RR-C-271 TY2 CL7 -16	CHAIN, WELDLESS	1	
2	XDOZZ		27463	T24202PP1-4	CUSHIONING MATERIAL	1	
3	PAOZZ		81349	MIL-F-21840TYPEI ICL4	FASTENER TAPE, HOOK TYPE II, 1 INCH1 WIDTH, NYLON		
4	XDOZZ		81349	M46089MSC2	RUBBER SHEET, CELLUL	1	
5	PAOZZ	4720002719842	81349	M6855/4-08H149	TUBING, NONMETALLIC 3/8 ID X 1/16 WALL X 36 IN LENGTH	1	
6	PAOZZ	4720009960362	81348	ZZT831GRADEB HEAV YWALL	TUBING, NONMETALLIC 1/8 ID X 1/321 WALL X 24 IN LENGTH		
7	PAOZZ		81349	MIL-W-5665TYXVII	WEBBING, TEXTILE TYPE XVII, CL 2B,1 CL2B1 IN WIDE, OD NO.	7	

END OF FIGURE

Change 1 C-29/(C-30 blank)

Section III. SPECIAL TOOLS LIST

(Not Applicable)

C-31/(C-32 blank)

NATIONAL STOCK NUMBER INDEX						
STOCK NUMBER	FIG.	ITEM	STOCK NUMBER	FIG.	ITEM	
5340-00-051-5473	5	9				
6230-00-163-1856	4	3				
7920-00-223-7982	4	9				
6645-00-250-4680	4	20				
4720-00-271-9842	BULK	5				
6640-00-272-7630	2	17				
6640-00-290-6569	4	23				
7920-00-297-1510	4	10				
6640-00-359-9646	2	10				
6640-00-359-9870	4	21				
8125-00-409-7675	2	12				
6640-00-423-8500	4	19				
6640-00-454-7497	2	7				
6630-00-530-0987	1	1				
5340-00-819-0547	5	30				
6135-00-835-7211	4	4				
6640-00-883-8516	4	24				
5315-00-904-1665	3	18				
5305-00-935-7505	5	38				
	5	62				
5320-00-944-6084	5	2				
5320-00-957-2511	5	21				
5320-00-957-2512	5	48				
	5	64				
5320-00-957-2513	5	49				
5320-00-957-2514	5	10				
-5320-00-991-7484	5	8				
6685-01-070-0716	4	13				
5340-01-158-0502	5	51				
7920-01-266-3814	4	8				
5310-01-303-4701	5	11				
8120-01-315-8703	4	14				
6160-01-368-3117	5	22				
5330-01-433-8450	2	3				

NATIONAL STOCK NUMBER AND PART NUMBER INDEX PART NUMBER INDEX

CAGEC	PART NUMBER	STOCK NUMBER	FIG.	ITEM
58536	۵-۵-1974	6230-00-163-1856	4	з
81348	CID A-A-54509	6630-00-530-0987	1	1
81348	H-B-1051	7920-00-223-7982	4	. 9
		7920-00-297-1510	4	10
77542	HD-D6135-00-835-7211		4	4
81349	MIL-F-21840TYPEI ICL4		BULK	3
81349	MIL-T-51028		4	1
81349	MIL-W-5665TYXVII CL2B		BULK	7
96906	MS17984C413	5315-00-904-1665	3	18
96906	MS20604AD3W2	5320-00-991-7484	5	8
96906	MS20604AD4W4	5320-00-957-2514	5	10
96906	MS20604AD4W5	5320-00-944-6084	5	2
96906	MS20604AD4W6	5320-00-957-2513	5	49
96906	MS20604AD5W2	5320-00-957-2511	5	21
96906	MS20604AD5W4	5320-00-957-2512	5	48
			5	64
96906	MS35493-33	5305-00-935-7505	5	38
			5	62
96906	MS36198-2	6640-00-272-7630	2	17
96906	MS51412-1	5310-01-303-4701	5	11
81349	M24066/2-310	5340-00-051-5473	5	9
81349	M2726-69-001		4	2
81349	M46089MSC2		BULK	4
81349	M6855/4-08H149	4720-00-271-9842	BULK	5
81348	NNNF240	6640-00-423-8500	4	19
70785	TX-9	8120-01-315-8703	4	14
27463	T24202PP1-4		BULK	2
81348	ZZT831GRADEBHEAV YWALL		BULK	6
22527	03-576	7920-01-266-3814	4	8
19200	10531878	6645-00-250-4680	4	20
11273	12402	8125-00-409-7675	2	12
22527	13-476	6640-00-359-9870	4	21
22527	13-481		4	11
22527	13-482		4	12
95059	13-5016685-01-070-0716		4	13
97403	13225E8499		2	1
97403	13225E8502		4	15
97403	13225E8507		4	6
01570	165CG2	5340-00-819-0547	5	30
91833	219	6160-01-368-3117	5	22
48619	241172		2	2
14674	3022-100	6640-00-883-8516	4	24
14674	3024-5	6640-00-290-6569	4	23
48619	432610		2	5
48619	509886	5330-01-433-8450	2	3
48619	61825	6640-00-359-9646	2	10
48619	61856	6640-00-454-7497	2	7
94222	69-10-401-11	5340-01-158-0502	5	51

C-34 Change 1

C-35 through C-39/(C-40 blank) deleted.

TM10-6630-247-13&P SECTION IV

		PART NUMBER INDEX		
CAGEC	PART NUMBER	STOCK NUMBER	FIG.	ITEM
80205	NAS620-5L		5	15
81348	RR-C-271 TY2 CL7	4010-00-958-0633	BULK	1
	-16			
81348	ZZ-T-831A		4	17
81348	ZZ-T-831B		4	18
81348	ZZ-T-831TY1CL11/		BULK	б
	8X1/32			
81348	ZZ-T-831TY1CL13/		BULK	5
	8X1/16			
22527	03-541-5		4	10
22527	03-576		4	8
22527	03-621A		4	9
93061	125HBL-6-4	4730-01-158-8417	4	16
22527	13-481		4	11
22527	13-482		4	12
95059	13-501		4	13
97403	13218E0025-43		3	17
			4	35
			5	59
97403	13220E5288-2	5340-01-162-4325	4	25
97403	13220E5288-3		4	28
97403	13220E5288-4	5340-01-165-3721	4	26
97403	13225E8499		2	1
97403	13225E8502		4	15
97403	13225E8503		4	24
97403	13225E8504		4	19
97403	13225E8506		4	5
97403	13225E8507		4	б
97403	13225E8509		5	50
97403	13225E8510		4	37
97403	13225E8511-1		5	32
97403	13225E8511-2		5	33
97403	13225E8514		3	10
97403	13225E8515		5	1
97403	13225E8515-101		5	37
97403	13225E8515-103		5	24
97403	13225E8515-105		5	17
97403	13225E8515-107		5	25
97403	13225E8515-108		5	16
97403	13225E8515-24		5	14
97403	13225E8515-25		5	12
97403	13225E8515-26		5	13
97403	13225E8515-33		5	18
97403	13225E8515-34		5	19
97403	13225E8515-47		5	61
97403	13225E8515-49		5	63
97403	13225E8515-55		5	60
97403	13225E8515-59		5	57
97403	13225E8515-62		5	54
97403	13225E8515-63		5	53
97403	13225E8515-64		5	43

		PART NUMBER INDEX		
CAGEC	PART NUMBER	STOCK NUMBER	FIG.	ITEM
97403	13225E8515-66		5	45
97403	13225E8515-67		5	46
97403	13225E8515-70		5	35
97403	13225E8515-71		5	36
97403	13225E8515-74		5	39
97403	13225E8515-77		5	47
97403	13225E8515-78		5	44
97403	13225E8515-79		5	41
97403	13225E8515-80		5	40
97403	13225E8515-85		5	42
97403	13225E8515-86		5	52
97403	13225E8515-87		5	23
97403	13225E8515-88		5	55
97403	1322558515-89		5	56
97403	13225E8515-93		5	20
97403	1322588515-95		5	28
97403	1322588515-96		5	20
97403	1322588515-97		5	26
97403	1322588516		3	20 Q
97403	1322558518		4	27
97403	1322588520		4	27
97403	1322556520		4	30
97403	1222550521		1	22
97403	1222550524		т Б	24
97403	1322558525		4	23
97403	1322588527		4	20
70785	19400		т 4	14
01833	219		5	22
48619	221167		2	12
48619	241172		2	2
59728	3276-C40		2	17
48619	432610		2	5
57068	4461.4		2	5
57068	44600		3	5
48619	509886		2	2
48619	541140		2	15
40019	541140		2	14
40019	541142		2	14
40019	541102		2	-= 1 2
40019	541105		2	13
40019	61925	0040-00-980-5002	2	10
40019	61024		2	11
40019	61956	0040-00-359-9042	2	11
10610	61960		∠ 2	, o
10019 10610	01000		∠ 2	0
40017 94000	010/0 60 10 101 11		ے 5	9 51
24222 19610	U2-1U-4U1-11 7/527		ی ۱) 1
40019	14331		⊥ 1	⊥ 2
10019	76010		⊥ ⊥	ے 1 د
400⊥9 10000	10019 E0	0040-00-359-9995	∠ ⊑	ΤO
19220	0002A-50		5	05

TM10-6630-247-13&P SECTION IV

FIG.	FIGURE A ITEM	ND ITEM NUMBER INDEX STOCK NUMBER	CAGEC	PART NUMBER
BULK	1	4010-00-958-0633	81348	RR-C-271 TY2 CL7 -16
BULK	2		81349	MIL-F-21840TYPEI ICL4
BULK	3		81349	MIL-P-26514TY1CL 2GRC
BULK	4		81349	MIL-R-46089GRDM
BULK	5		81348	ZZ-T-831TY1CL13/ 8X1/16
BULK	6		81348	ZZ-T-831TY1CL11/ 8X1/32
BULK	7		81349	MIL-W-5665TYXV11
1	1	6630-00-530-0987	48619	74537
1	2	6640-00-531-5022	48619	75765
2	1		97403	13225E8499
2	2		48619	241172
2	3		48619	509886
2	4		48619	541143
2	5		48619	432610
2	6	6640-00-980-5002	48619	61600
2	7		48619	61856
2	8		48619	61860
2	9		48619	61876
2	10		48619	61825
2	11	6640-00-359-9642	48619	61834
2	12		48619	221167
2	13		48619	541183
2	14		48619	541141
2	15		48619	541140
2	16	6640-00-359-9995	48619	76018
2	17		59728	3276-G40
3	1	5310-00-934-9751	96906	MS35650-302
3	2	5310-00-045-3296	96906	MS35338-43
3	3	5310-00-014-5850	96906	MS27183-42
3	4	5305-00-984-7363	96906	MS35191-272
3	5		57068	446LH
3	6		57068	446RH
3	7	5315-00-842-3044	96906	MS24665-283
3	8	5310-00-080-6004	96906	MS27183-14
3	9		97403	13225E8516
3	10		97403	13225E8514
3	11	5310-00-934-9747	96906	MS35649-262
3	12	5310-00-045-4007	96906	MS35338-41
3	13	5310-00-983-8483	96906	MS27183-5
3	14	5305-00-984-4988	96906	MS35206-228
3	15		72968	CD1403-2.5-US2C
3	16	4030-00-270-5436	96906	MS87006-3
3	17		97403	13218E0025-43
3	18		96906	MS17984C413
4	1		81348	MIL-S-51028

TM10-6630-247-13&P SECTION IV

	FIGURE	AND ITEM NUMBER INDEX		
FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
4	2		81349	M2726/69-001
4	3		19099	GC-2B
4	4		77542	HD-D
4	5		97403	13225E8506
4	6		97403	13225E8507
4	7		81348	GGG-W-642
4	8		22527	03-576
4	9		22527	03-621A
4	10		22527	03-541-5
4	11		22527	13-481
4	12		22527	13-482
4	13		95059	13-501
4	14		70785	19400
4	15		97403	13225E8502
4	16	4730-01-158-8417	93061	125HBL-6-4
4	17		8348	ZZ-T-831A
4	18		81348	ZZ-T-831B
4	19		97403	13225E8504
4	20		81348	A-A-2580
4	21		96906	MS36296-2
4	22		97403	13225E8527
4	23		97403	13225E8526
4	24		97403	13225E8503
4	25	5340-01-162-4325	97403	13220E5288-2
4	26	5340-01-165-3721	97403	13220E5288-4
4	27		97403	13225E8518
4	28		97403	13220E5288-3
4	29		96906	MS171657
4	30		97403	13225E8521
4	31		96906	MS171652
4	32		97403	13225E8520
4	33		97403	13225E8524
4	34	4030-00-780-9350	96906	MS87006-13
4	35		97403	13218E0025-43
4	36		96906	MS20604AD4W2
4	37		97403	13225E8510
5	1 Q		97403	13225E8515
5	2		96906	MS20604AD4W5
5	3	5340-00-178-7870	96906	MS18015-2
5	4	5340-00-237-6254	96906	MS18015-3
5	5	5320-00-954-9568	96906	MS20604AD4W3
5	6 7	5320-00-957-2507	96906	MS20604AD6W4
5	/	5340-00-764-2334	96906	MS51939-1
5	8		90900	MS20604AD3W2
5	9 10		01349	MC2060477474
5	11		90900 06006	MC27102 6
5	12		90900	1302578515-05
5	12 12		9/403	1200500010-20
5	14		97403	1322556515-20
5	15		80205	NAS620-51.
~	10		00205	

TM10-6630-247-13&P SECT

TION	IV	
C	ROSS-REFERENCE	INDEXES

	FIGURE	AND ITEM NUMBER INDEX	ζ	
FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
5	16		97403	13225E8515-108
5	17		97403	13225E8515-105
5	18		97403	13225E8515-33
5	19		97403	13225E8515-34
5	20		97403	13225E8515-93
5	21		96906	MS20604AD5W2
5	22		91833	219
5	23		97403	13225E8515-87
5	2.4		97403	13225E8515-103
5	25		97403	13225E8515-107
5	26		97403	13225E8515-97
5	27		97403	13225E8515-96
5	28		97403	13225E8515-95
5	29	5320-00-117-6828	96906	MS20470AD4-6
5	30	5520 00 117 0020	98003	H=560-LS=2-RGZZ
5	31	5305-00-900-2546	88044	AN550_5P4
5	3.5	5505-00-500-2540	97403	1222588511_1
5	32		97403	1322558511_2
5	24		97403	1222550511-2
5	25		97403	12225E0525
5 F	35		97403	12225E0515-70
5	27		97403	12225E0515-71
5	20		97403	13223E6515-101 MC2E40E 2E
5	38		96906	M535495-35
5	39		97403	13225E8515-74
5	40		97403	13225E8515-80
5	41		97403	13225E8515-79
5	42		97403	13225E8515-85
5	43		97403	13225E8515-64
5	44		97403	13225E8515-78
5	45		97403	13225E8515-66
5	46		97403	13225E8515-67
5	47		97403	13225E8515-77
5	48		96906	MS20604AD5W4
5	49		96906	MS20604AD4W6
5	50		97403	13225E8509
5	51		94222	69-10-401-11
5	52		97403	13225E8515-86
5	53		97403	13225E8515-63
5	54		97403	13225E8515-62
5	55		97403	13225E8515-88
5	56		97403	13225E8515-89
5	57		97403	13225E8515-59
5	58	4030-00-270-5436	96906	MS87006-3
5	59		97403	13218E0025-43
5	60		97403	13225E8515-55
5	61		97403	13225E8515-47
5	62		96906	MS35495-35
5	63		97403	13225E8515-49
5	64		96906	MS20604AD5W4
5	65		19220	8002A-50

APPENDIX D. COMPONENTS OF END ITEM (COEI) AND BASIC ISSUE ITEMS (BII) LISTS

Section I. INTRODUCTION

D-1. SCOPE

This appendix lists components of the end item and basic issue items for the Ground Fuels Petroleum Test Kit to help you inventory items required for safe and efficient operation.

D-2. GENERAL

The Components of End Item and Basic Issue Items (BII) Lists are divided into the following sections:

a. <u>Section II.Components of End Item</u>. This listing is for information purposes only, and is not authority to requisition replacements. These items are part of the end item, but they are to be removed and separately packaged for transportation or shipment As part of the end item, these items must be with the end item whenever it is issued or transferred between property accounts. Illustrations are furnished to assist you in identifying the items.

b. <u>Section III. Basic Issue Items</u>. These are the minimum essential items required to place the Ground Fuels Petroleum Test Kit in operation, to operate it, and to perform emergency repairs. Although shipped separately packaged, BII must be with the test kit during operation and whenever it is transferred between property accounts. The illustration will assist you with hard-to-identify items. This manual is your authority to request/requisition replacement BII, based on TOE/MTOE authorization of the end item.

D-3. EXPLANATION OF COLUMNS.

The following provides an explanation of columns found in the tabular listing:

a. <u>Column (1) - Illustration Number(Illus Number)</u>. This column indicates the number of the illustration in which the item is shown.

b. <u>Column (2)</u>. - National Stock Number. Indicates the national stock number assigned to the item and will be used for requisitioning purposes.

c. <u>Column (3) - Description</u>. Indicates the Federal item and name and, if required, a minimum description to identify and locate the item. The last line for each item indicates the CAGE (in parentheses followed by the part number.

d. <u>Column (4)</u> - Unit of Measure (U/M), Indicates the measure used in performing the actual operational/maintenance function. This measure is expressed by a two-character alphabetical abbre viation (e.g., ea, in, pr).

e. <u>Column (5)</u> - Quantity required (Qty Rqd). Indicates the quantity of the item authorized to be used with/on the equipment

Change 1 D-1

		Section II. COMPONENTS OF END ITEM LIST		
(1)	(2) NATIONAL	(3)	(4)	(5)
ILLUS	STOCK	DESCRIPTION, Usable		QTY
NUMBER	NUMBER	CAGEC and Part Number On Code	U/M	Reqd
1	6135-00-835-7211	BATTERY (77542) HD-D	EA	2
2	6640-00-515-6066	BORER SET, CORK	EA	1
3	7920-00-494-3688	(22027) 01 0102 BRUSH, FLASK (81348) H-B-1049	EA	1
4	7920-00-282-7783	BRUSH, TEST TUBE, TYPE STYLE	EA	1
5	7920-00-223-7982	(81348) H-B-1051 BRUSH, TEST TUBE, TYPE 1, STVLE B. CL1, S71-1/2	EA	1
6		(81348) H-B-1051 CABINET	EA	1
7	6150-00-449-1189	(97403) 13225E8515 CABLE ASSEMBLY, POWER,	EA	1
8	6640-00-883-8516	ELECTRICAL, (81349) M2726/69-001 CYLINDER (14674)3022-100	EA	2
9	6640-00-290-6569	CYLINDER (14674) 2024 5	EA	1
10	8120-01-315-8703	CYLINDER, PROPANE	EA	1
11		DISTILLATION UNIT	EA	1
12	4730-01-158-8417	(97403) 13223E6499 FITTING (02061) 1325HBL 6.4	EA	1
13	6230-00-163-1856	(93001) 123118-10-4 FLASHLIGHT (59526) A A 1 974	EA	1
14	6640-00-423-8500	(58536) A-A-1 974 FLASK, DISTILLATION (58536) A-A-51103	EA	1

D-2 Change 1

(1)	(2)	(3)	(4)	(5)
ILLUS NUMBER	NATIONAL STOCK NUMBER	DESCRIPTION, Usable CAGEC and Part Number On Code	U/M	QTY Reqd
15		HOLDER	EA	1
16	6640-00-359-9870	(97403) 132256327 JAR, CYLINDRICAL, LABORATORY (20527) 12, 476	EA	2
17		OIL DRUM THIEF, LWR	EA	1
18		(97403) 13225E8507 OIL DRUM THIEF, UPR	EA	1
19	6630-00-151-5310	(9/403) 13225E8506 SAMPLING/GAGING KIT	EA	1
20	6640-00-531-5022	(81349) MIL-1-51028 STIRRER, SLOW SPEED	EA	1
21	6645-00-250-4680	(48619) 75765 STOP WATCH	EA	1
22	STRAP ASSEMBLY	(58536) A-A-2580	EA	1
23		(97403) 13220E5288-3 STRAP ASSEMBLY	EA	1
24	5340-01-162-4324	(97403) 13225E8518 STRAP ASSEMBLY	EA	1
25	5340-01-165-3721	(97403) 13225E5288-2 STRAP ASSEMBLY	EA	1
26	6640-00-359-9995	(97403) 13225E5288-4 SWAB	EA	1
27	6630-00-530-0987	(48619) 76018 TESTER, FLASH POINT CLOSED	EA	1
		(48619) 74537 (48619) 74537	-	_
28		THERMOMETER, SPEC 7C (22527) 13-481	EA	5
29		THERMOMETER, SPEC 8C (22527) 13-482	EA	4
30	6685-01-070-0716	THERMOMETER, SPEC 9C (95059) 13-501	EA	3

Section II. COMPONENTS OF END ITEM LIST - cont.

(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGE and Part Number	Usable on Code	(4) U/M	(5) QTY. RQD
31	4720-00996-0362	TUBING, RUBBER, 1/8 ID (81348) ZZ-T-831GRADEBHEAVYWALL		EA	1
32	4720-00-954-7463	TUBING, RUBBER, 3/8 ID (81348) ZZ-T-831GRADEAEXTRAHEAVYWALL		EA	1
33		VALVE, PROPANE CYLINDER (97403) 13225E8502		EA	1
34	5120-00-2444389	WRENCH, BUNG, DOUBLE ENDED (81348) GGG-W-642		EA	1

Section II. COMPONENTS OF END ITEM - cont.









Section III. BASIC ISSUE ITEMS

(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGE and Part Number	Usable on Code	(4) U/M	(5) QTY. RQD
1		TECHNICAL MANUAL, OPERATORS UNIT AND DIRECT SUPPORT MAINTENANCE MANUAL FOR GROUND FUELS PETROLEUM TEST KIT, TM 10-6630-247-13&P		EA	1



APPENDIX E

ADDITIONAL AUTHORIZATION LIST

Section I. INTRODUCTION

E-1 SCOPE.

This appendix lists additional items that you are authorized for the support of the Ground Fuels Petroleum Test Kit.

E-2. GENERAL.

This list identifies items that do not have to accompany the Ground Fuels Petroleum Test Kit and that do not have to be turned in with it. These items are all authorized to you by CFTA, MTOE, TDA, or JTA.

E-3. EXPLANATION OF LISTING.

National stock numbers, descriptions, and quantities are provided to help you identify and request the additional items you require to support this equipment. The items are listed in alphabetical sequence by item name. If the item you require differs between serial numbers of the same model, effective serial numbers are shown in the last line of the description. If the item required differs for different models of the equipment, the model is shown under the "Usable On" heading in the description column.

Section II. ADDITIONAL AUTHORIZED ITEMS LIST

(1) NATIONAL STOCK NUMBER	(2) DESCRIPTION CAGEC AND PART NUMBER USABLE ON	(3) CODE U/I	(4) QTY RECM
5120-01-289-4310	Riviter, Blind, Hand (32048) 200-GK	EA	1

APPENDIX F

EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST

Section I. INTRODUCTION

F-1. SCOPE.

This appendix lists expendable/durable supplies and materials you will need to operate and maintain the Ground Fuels Petroleum Test Kit, This listing is for informational purpose only and is not authority to requisition the listed items. These items are authorized to you by CTA 50-970, Expendable/Durable Items (Except Medical, Class V, Repair Parts, and Heraldic Items), or CTA 8-100, Army Medical Department Expendable/Durable Items.

F-2. EXPLANATION OF COLUMNS.

a. <u>Column 1- Item Number</u>, This number is assigned to the entry in the listing and is referenced in the task Initial Setup instructions to identify the material; e.g., "Drycleaning solvent (App F)."

b. <u>Column 2- Category</u>. This column identified the lowest category of maintenance that requires the listed item:

C - Operator/Crew

O- Unit Maintenance

F - Direct Support Maintenance

G - General Support Maintenance

c. <u>Column 3- National Stock Number.</u> This is the national stock number assigned to the item; use it to request or requisition the items.

d. <u>Column 4- Description.</u> Indicates the federal item name and, if required, a description to identify the item. The last line for each item indicates the part number followed by the Commercial And Government Entity (CAGE) Code for Manufacturer in parentheses, if applicable.

e. <u>Column 5- Unit of Measure (U/M)</u>. Indicates the measure used in performing the actual maintenance function. This measure is expressed by a two character alphabetical abbreviation (e.g., ea, in, pr). If the unit of measure differs from the rest of the issue, requisition the lowest unit of issue that will satisfy your requirements.

Section II. EXPENDABLE/DURABLE SUPPLIES LIST

(1) ITEM NO	(2)	(3) NATIONAL STOCK NUMBER	(4) DESCRIPTION	(5) U/M
1	0	8040-00-117-8510	Adhesive, Sealant Type II (81349) MIL-A-46146	TU
2	0	7920-00-205-1711	Rags, wiping (58536) A-A-531	LB
3	0	8125-00-409-7675	Stoppers Cork, Assorted, Size 0 to 11 (11273) 12402	EA

APPENDIX G

LUBRICATION INSTRUCTIONS

NOT APPLICABLE

G-1/(G-2 Blank)

APPENDIX H

ILLUSTRATED LIST OF MANUFACTURED ITEMS

H-1. INTRODUCTION.

- a. This appendix includes complete instructions for making items authorized by RPSTL to be manufactured.
- b. Table H-1 provides a part number index to all manufactured items identified in the RPSTL and a cross-reference to the figure that provides manufacturing instructions.

H-2. FABRICATION INSTRUCTIONS.

- a. Fabrication instructions are contained within each figure. If only one dimension is identified, the bulk material is supplied in the correct width. Only the length of the material must be cut to the required dimension.
- b. All bulk materials needed to manufacture the part are listed by part number or specification number on each figure.

Part Number	Description	Figure	RPSTL Fig-Item
13218E0025-43	Chain, Weldless	H-1	4-35
13218E0025-43	Chain, Weldless	H-2	5-58
13218E0025-43	Chain, Weldless	H-3	3-17
13225E8515-101	Foam	H-4	5-37
13225E8515-103	Foam	H-5	5-24
13225E8515-107	Foam	H-6	5-25
13225E8515-24	Rubber, Cellular	H-7	5-14
13225E8515-25	Webbing, Textile	H-8	5-12
13225E8515-26	Fastener, Tape	H-9	5-13
13225E8515-47	Foam	H-10	5-61
13225E8515-59	Foam	H-11	5-57
13225E8515-62	Foam	H-12	5-54
13225E8515-62	Foam	H-13	5-55
13225E8515-86	Foam	H-14	5-52
13225E8515-87	Foam	H-15	5-23
13225E8515-88	Foam	H-16	5-56
13225E8515-93	Foam	H-17	5-20
13225E8515-95	Foam	H-18	5-28
13225E8515-96	Foam	H-19	5-27
13225E8515-97	Foam	H-20	5-26
ZZ-T-831A	Tubing	H-21	4-17
ZZ-T-831B	Tubing	H-22	4-18

Table H-1. Part Number Index to Manufactured Parts
H-2. FABRICATION INSTRUCTIONS.

MAKE FROM RR-C-271, TY2, CLASS 3, SIZE 35. CUT TO LENGTH.

Figure H-1. Chain, Weldless, Loading Plan (13218EO025-43).



Figure H-2. Chain, Weldless (13218EO025-43)



Figure H-3. Chain, Weldless (13218EO025-43)



Figure H-4. Foam (13225E8515-101).



Figure H-5. Foam (13225E8515-103).



Figure H-6. Foam (13225E8515-107).



Figure H-7. Rubber, Cellular (13225E8515-24).



Figure H-8. Webbing, Textile (13225E8515-25).



Figure H-9. Fastener, Tape (13225E8515-26).



Figure H-10. Foam (13225E8515-47).



Figure H-n. Foam (13225E8515-59).



Figure H-12. Foam (13225E8515-62).



Figure H-13, Foam (13225E8515-88).



Figure H-14. Foam (13225E8515-86).



Figure H-15. Foam (13225E8515-87).



Figure H-16. Foam (13225E8515-88).



Figure H-17. Foam (13225E8515-93).



Figure H-18. Foam (13225E8515-95).



Figure H-19. Foam (13225E8515-96).



Figure H-20. Foam (13225E8515-97).



Figure H-21. Tube (ZZ-T-831A).

	- 24-IN	
MAKE FROM ZZ-T-831B, TY1CL1, 1/8 ID X 1/32 WALL. CUT TO LENGTH.		NOTE: ALL DIMENSIONS IN INCHES.

Figure H-22. Tube (ZZ-T-831B).

APPENDIX I

TORQUE LIMITS

	T	MIN						BODY	SIZE OF	OUTS	IDE DIA	METER	OF FAS	TENER				
FASTENER	TYPE	TENSILE STRNGN.	MATERIAL	7/8	1	1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/4	2 1/2	2 3/4	3	
P	SAE 0-1-2	74,000 PSI	LOW CARBON STEEL	206	310	480	675	900	1100	1470	1900	2360	2750	3450	4400	7350	9500	
	SAE 3	100,000 PSI	MEDIUM CARBON STEEL	372	551	872	1211	1624	1943	2660	3463	4695	5427	7226	8049	13450	17548	
	SAE 5	120,000 PSI	MEDIUM CARBON HEAT TREAT STEEL	382	587	794	1105	1500	1775	2425	3150	4200	4550	6550	7175	13000	16000	
	SAE 6	133,000 PSI	MEDIUM CARBON STEEL QUENCHED TEMPERED	550	825	1304	1815	2434	2913	3985	5189	6980	7491	10825	14983	20151	26286	
	SAE 7	133,000 PSI	MEDIUM CARBON ALLOY STEEL	570	840	1325	1825	2500	3000	4000	5300	7000	7500	11000	15500	21000	27000	
P	SAE 8	150,000 PSI	MEDIUM CARBON ALLOY STEEL	600	900	1430	1975	2650	3200	4400	5650	7600	8200	12000	1700	23000	29000	
	SOCKET HEAD CAP SCREW	160,000 PSI	HIGH CARBON CASE HARDENED STEEL	640	970	1520	2130	2850	3450	4700	6100	8200	8800	1300	0 1800	a 2400	31000	
	SOCKE SET SCREV	T 212,000 PSI	HIGH CARBON CASE HARDENED STEEL															
P	MACHIN SCREW YELLON BRASS	E 60,000 7 PSI	COPPER (CU) 63% ZINC (ZU) 37%	160	215	325	400		59	5								
Ŷ	SILICON BRONZ TYPE 1	₩E 70,000 Æ PSI B ⁻	COPPER (CU) 96% ZINC (ZNI) 2% SILICON (SI) 2%	180	250	365	5 45	D	65	5								

There is no difference in the above chart between the torque figures for fine or coarse threads. The torque figures for a finely-threade fastener as compared to a coarsely-threaded fastener of the same diameter may be slightly higher but hardly worth mentioning.

APPENDIX I

TORQUE LIMITS - cont.

FARTENED	TYPE	MIN. TENSILE			r	·	. 	BO	DY SIZE	OROU	TSIDE (DIAMETI		ASTENE	R			•
		STRNGN.		2	3	4	5	6	8	10	1/4	1/10	1/8	1/16	1/2	5/16	3/8	3/4
P	SAE 0-1-2	74,000 PSI	LOW CARBON STEEL								6	12	20	32	47	69	96	155
	SAE 3	100,000 PSI	MEDIUM CARBON STEEL								9	17	30	47	69	103	145	234
	SAE 5	120,000 PSt	MEDIUM CARBON HEAT TREAT STEEL								10	19	33	54	78	114	154	257
	SAE 6	133,000 PSI	MEDIUM CARBON STEEL QUENCHED TEMPERED								12.5	24	43	69	106	150	209	350
	SAE 7	133,000 PSI	MEDIUM CARBON ALLOY STEEL								13	25	44	71	110	154	215	360
	SAE 8	150,000 PSI	MEDIUM CARBON ALLOY STEEL								14	29	47	78	119	169	230	380
	SOCKET HEAD CAP SCREW	160,000 PSI	HIGH CARBON CASE HARDENED STEEL	TORQI are foo marked which a	UE VALI I-pound I with ar are inch-	JES Atl is except asterisk -pounds	figures those : (*),				16	33	54	84	125	180	250	400
	SOCKET SET SCREW	212,000 PSi	HIGH CARBON CASE HARDENEC STEEL					9.	16*	30•	70*	140*	18	29	43	63	100	146
P	MACHINE SCREW YELLOW BRASS	60,000 PSI	COPPER (CU) 63% ZINC (ZU) 37%	2•	3.3*	4.4*	6.4*	8,	16"	20*	65*	110*	17	27	37	49	78	104
	SILICONE BRONZE TYPE "B"	70,000 PSI	COPPER (CU) 96% ZINC (ZNI) 2% SILICON (SI) 2%	2.3*	3.7*	4.9°	7.2*	10*	19*	22*	70 •	125*	20	30	41	53	88	117

There is no difference in the above chart between the torque figures for fine or coarse threads. The torque figures for a finely-threaded fastener as compared to a coarsely-threaded fastener of the same diameter may be slightly higher but hardly worth mentioning.

MANDATORY REPLACEMENT PARTS

ITEM NO.	NONMENCLATURE	PART NUMBER
1	LOCKWASHER	MS35338-41
2	COTTER PIN	MS24665-283
3	RIVET,BLIND	MS20604AD5W4
4	RIVET, BLIND	MS20604AD5W6
5	RIVET, BLIND	MS20604AD5W2
6	RIVET, BLIND	MS20604AD5W5
7	RIVET, SOLID	MS20470AD4-6
8	RIVET, BLIND	MS20604AD4W3
9	RIVET, BLIND	MS20604AD4W4
10	RIVET, BLIND	MS20604AD6W4
11	RIVET, BLIND	MS20604AD3W2
12	PIN, SPRING	MS171657
13	PIN, SPRING	MS171652

ALPHABETICAL INDEX

Description

-A-

AdministrativeStorage	4-46
Assembly and Preparation for Use	2-13

-B-

-C-

Cabinet Assembly Repair	5-1
Cabinet Controls	2-2
Cabinet Assembly Repair	5-1
Cabinet Repair	4-24
Checking Unpacked Equipment	4-2
Common Tools and Equipment	4-2
Component Replacement	3-4
Corrosion Prevention and Control (CW)	1-1

-D-

	2_2
Decals and Data Plate	6-6
Decontamination Procedures	2-4
Description and Use of Operator's Controls and Indicators	2-1
Destruction of Army Materiel to Prevent Enemy Use	1-
Direct Support Maintenance Procedures	5-
Distillation Unit Controls and Indicators	2-
Distillation Unit Maintenance	4-

-E-

Equipment Characteristics and Features	1-3
Equipment Data	1-7
Equipment Description	1-3

-F-

FlashPointTester and Slow Speed Stirrer Controls and Indicators.	2-4
Flash Point Tester Maintenance	4-6

ALPHABETICAL INDEX-cont.

Description Page

-G-

General	2-6, 4-5
General Information	1-1 1-2

-H-

-I-

Initial Adjustment	2-26
Introduction	3-1, 4-3, 5
	5-1

-J-

-K-

-L-

Leg Support Repair	4-18
List of Abbreviations	1-2
Location and Description of Major Components	1-4
Lubrication Instructions	3-1

-M-

Maintenance Forrns and Procedures	1-1
Malfunction Index	3-1, 4-3

-N-

Nomenclature Cross Reference List	1-	-2
-----------------------------------	----	----

ALPHABETICAL INDEX-cont.

Description

-0-

	9 (
OperatingAuxiliaryEquipment	2-1
Operating Procedures	2-2
Operation in Dustyor Sandy Areas	2-4
Operation in Extreme Cold	2-4
Operation in Extreme Heat	2-4
Operation in Salt Water Areas	2-4
Operation Under Unusual Conditions	2-4
Operation Under Usual Conditions	2-
Operator Maintenance Procedures	3-
Operator Preventive Maintenance Checks and Services	2-
Operator Troubleshooting	3-
Operator's Preventive Maintenance Checks and Services (PMCS)	2-

-P-

Personal Safety	4-5
PMCS Procedures	2-6
Preparation for Movement	2-28
Preparation for Storage or Shipment	4-45
Principles of operation	1-9
Proper Equipment	4-5

-Q-

-R-

RepairParts	4-2
Repair Parts, Special Tools, Test, Measurement, and Diagnostic Equipment (TMDE), and	
Support Equipment	4-2
Reporting of Equipment Improvement Recommendations (EIR)	1-2

-S-

Scope	1-1
Security Procedures	4-45
Service Upon Receipt	4-2
Shelter Requirements	4-2
Siting	4-2
Special Tools, TMDE and Support Equipment	4-2
System Technical Principles of Operation	1-9

ALPHABETICAL INDEX-cont.

Description

Page

-T-

Troubleshooting	4-3
Troubleshooting Table	3-1

-U-

Unit Maintenance Procedures	4-5
Unit Troubleshooting Procedures	4-3

-V-

-W-

-X-

-Y-

-Z-

By Order of the Secretary of the Army:

Official:

Miltor A. Hamilton

MILTON H. HAMILTON Administrative Assistant to the Secretary of the Army 06319 GORDON R. SULLIVAN General, United States Army Chief of Staff

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9-19 9-5	"B" Ready Relay K11 is shown with two #9 contacts. That cont which is wired to pin 8 of relay K16 should be changed to contact #1
21-2 step 21-2 1C	Reads: Multimeter B indicates 600 K ohms to 9000 K ohms. Change to read: Multimeter B indicates 600 K ohms minimum. Reason: Circuit being checked could measure infinity. Multime can read above 9000 K ohms and still be correct.
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SP4 J.T. Brown, Jr.	SPA James Brown, Jr.

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The Metric System and Equivalents

Linear Measures

- 1 centimeter = 10 millimeters = .39 inch
- 1 decimeter = 10 centimeters = 3.94 inches
- 1 meter = 10 decimeters = 39.37 inches
- 1 dekameter = 10 meters = 32.8 feet
- 1 hectometer = 10 dekameters = 328.08 feet
- 1 kilometer = 10 hectometers = 3,280.8 feet

Weights

- 1 centigram = 10 milligrams = .15 grain
- 1 decigram = 10 centigrams = 1.54 grains
- 1 gram = 10 decigram = .035 ounce
- 1 dekagram = 10 grams = .35 ounce
- 1 hectogram = 10 dekagrams = 3.52 ounces
- 1 kilogram = 10 hectograms = 2.2 pounds
- 1 quints] = 100 kilograms = 220.46 pounds
- 1 metric ton = 10 quintals = 1.1 short tons

Liquid Measures

- 1 centiliter = 10 milliters = .34 fl. ounce
- 1 deciliter = 10 centiliters = 3.38 fl. ounces
- 1 liter = 10 deciliters = 33.81 fl. ounces
- 1 dekaliter = 10 liters .2.64 gallons
- 1 hectoliter = 10 dekaliters = 26.42 gallons
- 1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measures

- 1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
- 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
- 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
- 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
- 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
- 1 sq. kilometer = 100 sq. hectometers = .366 sq. mile -

Cubic Measures

- 1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
- 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feat

Approximate Conversion Factors

To change	То	Multiply by	To change	То	Multiply by
inches	centimeters	2.540	ounce-inches	newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square mites	square kilometers	2.580	square meters	square yards	1.496
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29,573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	newton-meters	1.356	metric tons	short tons	1.102
pound-inches	newton-meters	.11296			

Temperature (Exact)

°F	Fahrenheit	5/9 (after	Celsius	°C
	temperature	subtracting 32)	temperature	

PIN: 072228-000